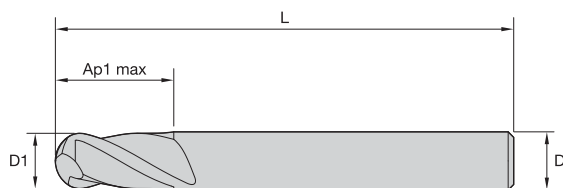


# General Purpose Solid Carbide End Mills • Roughing/Finishing

Series 2838 • VariMill™ GP



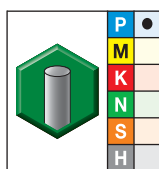
- Centre cutting.
- Standard items listed. Additional styles and coatings made-to-order.



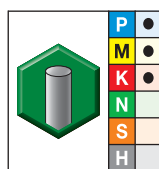
End Mill Tolerances

D1	tolerance e8	D	tolerance h6 + / -
≤ 3	-0,014/-0,028	≤ 3	0/0,006
> 3-6	-0,020/-0,038	> 3-6	0/0,008
> 6-10	-0,025/-0,047	> 6-10	0/0,009
> 10-18	-0,032/-0,059	> 10-18	0/0,011
> 18-30	-0,040/-0,073	> 18-30	0/0,013

## Series 2838 • VariMill GP



grade UNCOATED



grade TiAlN  
TiAlN

- first choice
- alternate choice

order #	catalogue #	order #	catalogue #	D1	D	length of cut Ap1 max	length L
—	—	5880451	28380200T007	2,0	2	7,00	50
5880462	28380300T007	5880452	28380300T007	3,0	3	7,00	50
5880463	28380400T008	5880453	28380400T008	4,0	4	8,00	50
5880464	28380500T010	5880454	28380500T010	5,0	5	10,00	50
5880465	28380600T010	5880455	28380600T010	6,0	6	10,00	57
5880466	28380800T016	5880456	28380800T016	8,0	8	16,00	63
5880467	28381000T019	5880457	28381000T019	10,0	10	19,00	72
5880468	28381200T022	5880458	28381200T022	12,0	12	22,00	83
5880469	28381400T022	5880459	28381400T022	14,0	14	22,00	83
5880470	28381600T026	5880460	28381600T026	16,0	16	26,00	92
5880471	28382000T032	5880461	28382000T032	20,0	20	32,00	104

NOTE: For application data, please see page P25.

General Purpose Solid Carbide End Mills