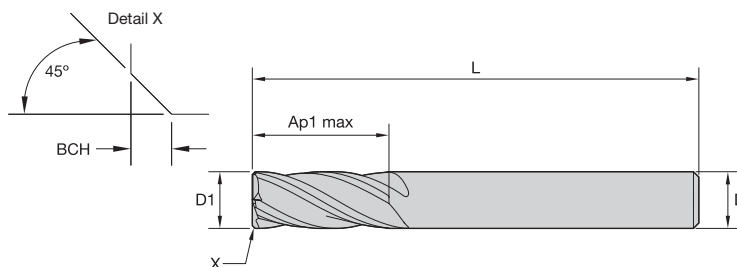


General Purpose Solid Carbide End Mills • Roughing/Finishing

Series D004 D014 • VariMill™ GP



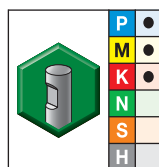
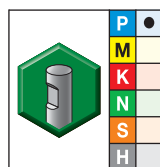
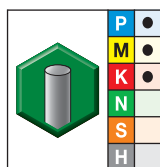
- Centre cutting.
- Chamfered corners.
- Standard items listed. Additional styles and coatings made-to-order.



End Mill Tolerances

D1	tolerance e8	D	tolerance h6 + / -
≤ 3	-0,014/-0,028	≤ 3	0/0,006
> 3-6	-0,020/-0,038	> 3-6	0/0,008
> 6-10	-0,025/-0,047	> 6-10	0/0,009
> 10-18	-0,032/-0,059	> 10-18	0/0,011
> 18-30	-0,040/-0,073	> 18-30	0/0,013

Series D004 D014 • VariMill GP



- first choice
- alternate choice

grade TiAlN
TiAlN

grade UNCOATED

grade TiAlN
TiAlN

order #	catalogue #	order #	catalogue #	order #	catalogue #	D1	D	length of cut Ap1 max	length L	BCH
5825894	D0040200T004	—	—	—	—	2,0	6	4,00	50	—
5825895	D0140200T007	—	—	—	—	2,0	6	7,00	57	—
5825896	D0140250T008	—	—	—	—	2,5	6	8,00	57	—
5825897	D0040300T005	—	—	—	—	3,0	6	5,00	50	—
5825898	D0140300T008	—	—	—	—	3,0	6	8,00	57	—
5825899	D0140350T010	—	—	—	—	3,5	6	10,00	57	—
5825900	D0040400T008	—	—	—	—	4,0	6	8,00	54	0,10
5825931	D0140400T011	—	—	—	—	4,0	6	11,00	57	0,10
5825932	D0140450T011	—	—	—	—	4,5	6	11,00	57	0,10
5825933	D0040500T009	—	—	—	—	5,0	6	9,00	54	0,10
5825934	D0140500T013	—	—	—	—	5,0	6	13,00	57	0,10
5825935	D0140550T013	—	—	—	—	5,5	6	13,00	57	0,10
5825936	D0040600T010	—	—	—	—	6,0	6	10,00	54	0,10
5825937	D0140600T013	—	—	—	—	6,0	6	13,00	57	0,10
5825938	D0140650T016	—	—	—	—	6,5	8	16,00	63	0,10
5825939	D0040700T011	—	—	—	—	7,0	8	11,00	58	0,10
5825940	D0140700T016	—	—	—	—	7,0	8	16,00	63	0,10
5825941	D0140750T019	—	—	—	—	7,5	8	19,00	63	0,10
5825942	D0040800T012	—	—	—	—	8,0	8	12,00	58	0,20
5825943	D0140800T019	—	—	—	—	8,0	8	19,00	63	0,20

(continued)

General Purpose Solid Carbide End Mills