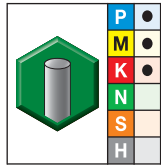
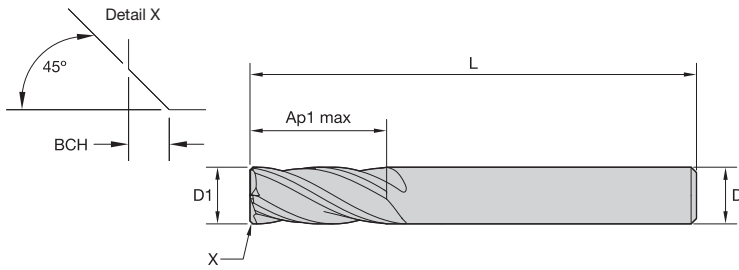
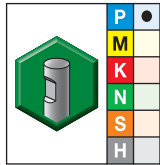


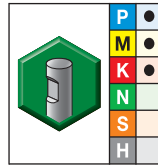
(Series D004 D014 • VariMill GP — continued)



grade TiAlN
TiAlN



grade UNCOATED



grade TiAlN
TiAlN

● first choice
○ alternate choice

| order # | catalogue # | order # | catalogue # | order # | catalogue # | D1 | D | length of cut Ap1 max | length L | BCH |
|---------|--------------|---------|--------------|---------|--------------|------|----|--------------------------|-------------|------|
| 5825944 | D0040900T013 | — | — | — | — | 9,0 | 10 | 13,00 | 66 | 0,20 |
| 5825945 | D0140900T019 | — | — | — | — | 9,0 | 10 | 19,00 | 72 | 0,20 |
| 5825946 | D0041000T014 | — | — | — | — | 10,0 | 10 | 14,00 | 66 | 0,20 |
| 5825947 | D0141000T022 | — | — | — | — | 10,0 | 10 | 22,00 | 72 | 0,20 |
| 5825948 | D0041200T016 | 5825968 | D0041200W016 | 5825958 | D0041200W016 | 12,0 | 12 | 16,00 | 73 | 0,30 |
| 5825949 | D0141200T026 | 5825969 | D0141200W026 | 5825959 | D0141200W026 | 12,0 | 12 | 26,00 | 83 | 0,30 |
| 5825950 | D0041400T018 | 5825970 | D0041400W018 | 5825960 | D0041400W018 | 14,0 | 14 | 18,00 | 75 | 0,30 |
| 5825951 | D0141400T026 | 5825971 | D0141400W026 | 5825961 | D0141400W026 | 14,0 | 14 | 26,00 | 83 | 0,30 |
| 5825952 | D0041600T022 | 5825972 | D0041600W022 | 5825962 | D0041600W022 | 16,0 | 16 | 22,00 | 82 | 0,30 |
| 5825953 | D0141600T032 | 5825973 | D0141600W032 | 5825963 | D0141600W032 | 16,0 | 16 | 32,00 | 92 | 0,30 |
| 5825954 | D0041800T024 | 5825974 | D0041800W024 | 5825964 | D0041800W024 | 18,0 | 18 | 24,00 | 84 | 0,30 |
| 5825955 | D0141800T032 | 5825975 | D0141800W032 | 5825965 | D0141800W032 | 18,0 | 18 | 32,00 | 92 | 0,30 |
| 5825956 | D0042000T026 | 5825976 | D0042000W026 | 5825966 | D0042000W026 | 20,0 | 20 | 26,00 | 92 | 0,30 |
| 5825957 | D0142000T038 | 5825977 | D0142000W038 | 5825967 | D0142000W038 | 20,0 | 20 | 38,00 | 104 | 0,30 |

NOTE: For application data, please see pages P40–P41.