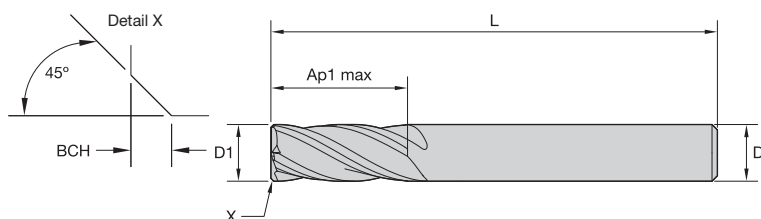


General Purpose Solid Carbide End Mills • Roughing/Finishing

Series 2528 • VariMill™ GP

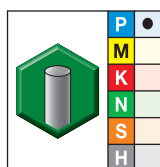


- Centre cutting.
- Chamfered corners.
- Standard items listed. Additional styles and coatings made-to-order.

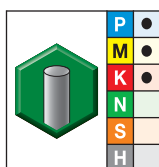


End Mill Tolerances			
D1	tolerance e8	D	tolerance h6 + / -
≤ 3	-0,014/-0,028	≤ 3	0/0,006
> 3-6	-0,020/-0,038	> 3-6	0/0,008
> 6-10	-0,025/-0,047	> 6-10	0/0,009
> 10-18	-0,032/-0,059	> 10-18	0/0,011
> 18-30	-0,040/-0,073	> 18-30	0/0,013

Series 2528 • VariMill GP



grade UNCOATED



grade TiAlN
TiAlN

- first choice
- alternate choice

order #	catalogue #	order #	catalogue #	D1	D	length of cut Ap1 max	length L	BCH
5825993	25280400T011	5825978	25280400T011	4,0	4	11,00	50	0,10
5825994	25280500T013	5825979	25280500T013	5,0	5	13,00	50	0,10
5825995	25280600T013	5825980	25280600T013	6,0	6	13,00	57	0,10
5825996	25280800T019	5825981	25280800T019	8,0	8	19,00	63	0,20
5825997	25281000T022	5825982	25281000T022	10,0	10	22,00	72	0,20
5825988	25281200T026	5825983	25281200T026	12,0	12	26,00	83	0,30
5825989	25281400T026	5825984	25281400T026	14,0	14	26,00	83	0,30
5825990	25281600T032	5825985	25281600T032	16,0	16	32,00	92	0,30
5825991	25281800T032	5825986	25281800T032	18,0	18	32,00	92	0,30
5825992	25282000T038	5825987	25282000T038	20,0	20	38,00	104	0,30

NOTE: For application data, please see page P41.

General Purpose Solid Carbide End Mills