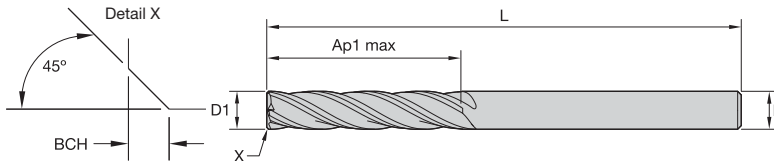


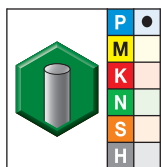
- Centre cutting.
- Chamfered corners.
- Standard items listed. Additional styles and coatings made-to-order.



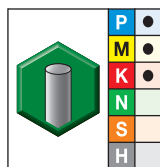
End Mill Tolerances

D1	tolerance e8	D	tolerance h6 + / -
≤ 3	-0,014/-0,028	≤ 3	0/0,006
> 3-6	-0,020/-0,038	> 3-6	0/0,008
> 6-10	-0,025/-0,047	> 6-10	0/0,009
> 10-18	-0,032/-0,059	> 10-18	0/0,011
> 18-30	-0,040/-0,073	> 18-30	0/0,013

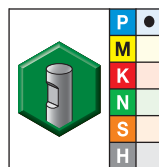
■ Series 4004 4014 4024 • VariMill GP



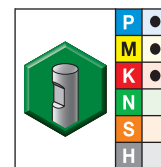
grade UNCOATED



grade TiAlN
TiAlN



grade UNCOATED



grade TiAlN
TiAlN

- first choice
- alternate choice

order #	catalogue #	order #	catalogue #	order #	catalogue #	order #	catalogue #	D1	D	length of cut Ap1 max	length L	BCH
5826085	40040100T004	5826016	40040100T004	—	—	—	—	1,0	3	4,00	38	—
5826086	40040150T004	5826017	40040150T004	—	—	—	—	1,5	3	4,00	38	—
5826087	40040200T006	5826018	40040200T006	—	—	—	—	2,0	3	6,30	38	—
5826088	40040250T006	5826019	40040250T006	—	—	—	—	2,5	3	6,30	38	—
5826089	40040300T009	5826020	40040300T009	—	—	—	—	3,0	3	9,50	38	—
5826090	40140300T019	5826021	40140300T019	—	—	—	—	3,0	3	19,00	63	—
5826101	40240300T025	5826022	40240300T025	—	—	—	—	3,0	3	25,00	75	—
5826102	40040350T012	5826023	40040350T012	—	—	—	—	3,5	4	12,00	50	—
5826103	40040400T011	5826024	40040400T011	—	—	—	—	4,0	4	11,00	50	0,10
—	—	5826025	40140400T019	—	—	—	—	4,0	4	19,00	63	0,10
—	—	5826026	40240400T031	—	—	—	—	4,0	4	31,00	75	0,10
5826104	40040450T014	5826027	40040450T014	—	—	—	—	4,5	5	14,00	50	0,10
—	—	5826028	40040500T013	—	—	—	—	5,0	5	13,00	50	0,10
5826105	40040500T020	5826029	40040500T020	—	—	—	—	5,0	5	20,00	63	0,10
—	—	5826030	40140500T030	—	—	—	—	5,0	5	30,00	75	0,10
—	—	5826031	40240500T031	—	—	—	—	5,0	5	31,00	100	0,10
5826106	40040600T016	5826032	40040600T016	—	—	—	—	6,0	6	16,00	50	0,10
5826107	40140600T028	5826033	40140600T028	—	—	—	—	6,0	6	28,00	75	0,10
5826108	40240600T038	5826034	40240600T038	—	—	—	—	6,0	6	38,00	100	0,10
—	—	5826035	40040700T020	—	—	—	—	7,0	8	20,00	63	0,10

(continued)

General Purpose Solid Carbide End Mills