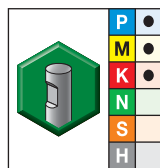
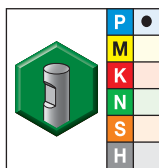
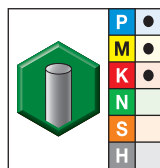
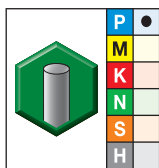
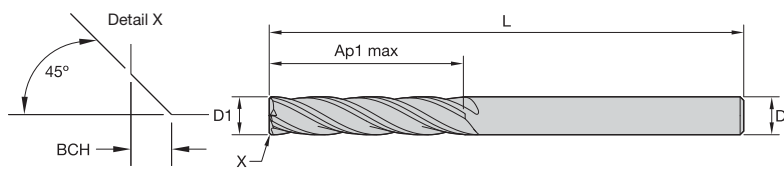


General Purpose Solid Carbide End Mills • Roughing/Finishing

Series 4004 4014 4024 • VariMill™ GP



(Series 4004 4014 4024 • VariMill GP — continued)



● first choice
○ alternate choice

grade UNCOATED		grade TiAlN TiAlN		grade UNCOATED		grade TiAlN TiAlN		D1	D	length of cut Ap1 max	length L	BCH
order #	catalogue #	order #	catalogue #	order #	catalogue #	order #	catalogue #					
5826109	40040800T020	5826036	40040800T020	—	—	—	—	8,0	8	20,00	50	0,20
5826110	40140800T028	5826037	40140800T028	—	—	—	—	8,0	8	28,00	75	0,20
5826111	40240800T041	5826038	40240800T041	—	—	—	—	8,0	8	41,00	100	0,20
—	—	5826039	40040900T020	—	—	—	—	9,0	9	20,00	63	0,20
5826113	40041000T022	5826040	40041000T022	—	—	—	—	10,0	10	22,00	72	0,20
5826114	40141000T032	5826041	40141000T032	—	—	—	—	10,0	10	32,00	89	0,20
5826115	40241000T045	5826042	40241000T045	—	—	—	—	10,0	10	45,00	100	0,20
5826116	40041200T025	—	—	5826141	40041200W025	5826070	40041200W025	12,0	12	25,00	75	0,30
—	—	5826043	40041200T025	—	—	—	—	12,0	12	25,00	89	0,30
5826117	40141200T045	5826044	40141200T045	5826142	40141200W045	5826071	40141200W045	12,0	12	45,00	100	0,30
5826118	40241200T075	5826045	40241200T075	5826143	40241200W075	5826072	40241200W075	12,0	12	75,00	150	0,30
5826119	40041400T032	5826046	40041400T032	5826144	40041400W032	5826073	40041400W032	14,0	14	32,00	83	0,30
5826120	40141400T050	5826047	40141400T050	5826146	40141400W050	5826074	40141400W050	14,0	14	50,00	100	0,30
5826121	40241400T075	5826049	40241400T075	5826147	40241400W075	5826075	40241400W075	14,0	14	75,00	150	0,30
5826122	40041600T032	5826061	40041600T032	5826148	40041600W032	5826076	40041600W032	16,0	16	32,00	92	0,30
5826123	40141600T056	5826062	40141600T056	5826149	40141600W056	5826077	40141600W056	16,0	16	56,00	110	0,30
5826124	40241600T075	5826063	40241600T075	5826150	40241600W075	5826078	40241600W075	16,0	16	75,00	150	0,30
5826125	40041800T038	5826064	40041800T038	5826151	40041800W038	5826079	40041800W038	18,0	18	38,00	100	0,30
5826126	40141800T060	5826065	40141800T060	5826152	40141800W060	5826080	40141800W060	18,0	18	60,00	125	0,30
5826127	40241800T075	5826066	40241800T075	5826153	40241800W075	5826081	40241800W075	18,0	18	75,00	150	0,30
5826128	40042000T038	5826067	40042000T038	5826154	40042000W038	5826082	40042000W038	20,0	20	38,00	104	0,30
5826129	40142000T056	5826068	40142000T056	5826155	40142000W056	5826083	40142000W056	20,0	20	56,00	125	0,30
5826130	40242000T075	5826069	40242000T075	5826156	40242000W075	5826084	40242000W075	20,0	20	75,00	150	0,30

NOTE: For application data, please see pages P40–P41.

General Purpose Solid Carbide End Mills