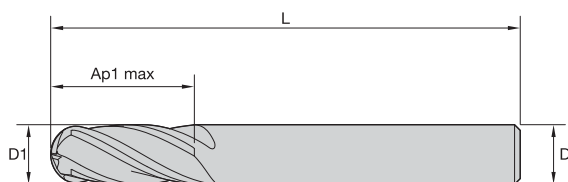


General Purpose Solid Carbide End Mills • Roughing/Finishing

Series 2848 • VariMill™ GP



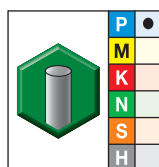
- Centre cutting.
- Standard items listed. Additional styles and coatings made-to-order.



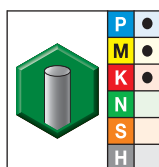
End Mill Tolerances

D1	tolerance e8	D	tolerance h6 + / -
≤ 3	-0,014/-0,028	≤ 3	0/0,006
> 3-6	-0,020/-0,038	> 3-6	0/0,008
> 6-10	-0,025/-0,047	> 6-10	0/0,009
> 10-18	-0,032/-0,059	> 10-18	0/0,011
> 18-30	-0,040/-0,073	> 18-30	0/0,013

Series 2848 • VariMill GP



grade UNCOATED



grade TiAlN
TiAlN

- first choice
- alternate choice

order #	catalogue #	order #	catalogue #	D1	D	length of cut Ap1 max	length L
5825594	28480400T011	5825545	28480400T011	4,0	4	11,00	50
5825595	28480500T013	5825546	28480500T013	5,0	5	13,00	50
5825596	28480600T013	5825547	28480600T013	6,0	6	13,00	57
5825597	28480800T019	5825548	28480800T019	8,0	8	19,00	63
5825598	28481000T022	5825549	28481000T022	10,0	10	22,00	72
5825599	28481200T026	5825550	28481200T026	12,0	12	26,00	83
5825600	28481400T026	5825551	28481400T026	14,0	14	26,00	83
5825601	28481600T032	5825552	28481600T032	16,0	16	32,00	92
5825602	28481800T032	5825553	28481800T032	18,0	18	32,00	92
5825603	28482000T038	5825554	28482000T038	20,0	20	38,00	104

NOTE: For application data, please see page P42.

General Purpose Solid Carbide End Mills