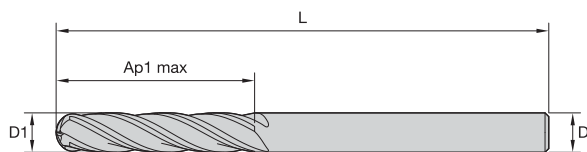
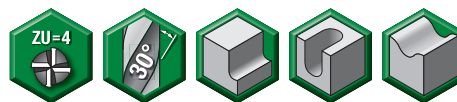


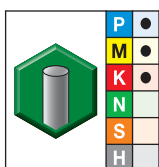
- Centre cutting.
- Standard items listed. Additional styles and coatings made-to-order.



End Mill Tolerances

D1	tolerance e8	D	tolerance h6 + / -
≤ 3	-0,014/-0,028	≤ 3	0/0,006
> 3-6	-0,020/-0,038	> 3-6	0/0,008
> 6-10	-0,025/-0,047	> 6-10	0/0,009
> 10-18	-0,032/-0,059	> 10-18	0/0,011
> 18-30	-0,040/-0,073	> 18-30	0/0,013

■ Series 4000 4010 • VariMill GP



- first choice
- alternate choice

order #	catalogue #	grade TiAlN TiAlN	D1	D	length of cut Ap1 max	length L
5825555	40000200T006		2,0	3	6,30	38
5825556	40000300T020		3,0	3	20,00	75
5825557	40000400T014		4,0	4	14,00	50
5825558	40100400T025		4,0	4	25,00	75
5825559	40000500T016		5,0	5	16,00	50
5825560	40100500T030		5,0	5	30,00	75
5825573	40000600T016		6,0	6	16,00	50
5825574	40100600T019		6,0	6	19,00	63
5825575	40100600T030		6,0	6	30,00	75
5825576	40000800T019		8,0	8	19,00	63
5825577	40100800T040		8,0	8	40,00	100
5825578	40001000T022		10,0	10	22,00	72
5825579	40101000T040		10,0	10	40,00	100
5825580	40001200T025		12,0	12	25,00	75
5825581	40101200T045		12,0	12	45,00	150
5825583	40001400T032		14,0	14	32,00	83
5825584	40101400T050		14,0	14	50,00	100
5825585	40001600T032		16,0	16	32,00	89
5825586	40101600T065		16,0	16	65,00	150
5825587	40001800T038		18,0	18	38,00	100
5825588	40102000T056		20,0	20	56,00	125

NOTE: For application data, please see pages P42–P43.