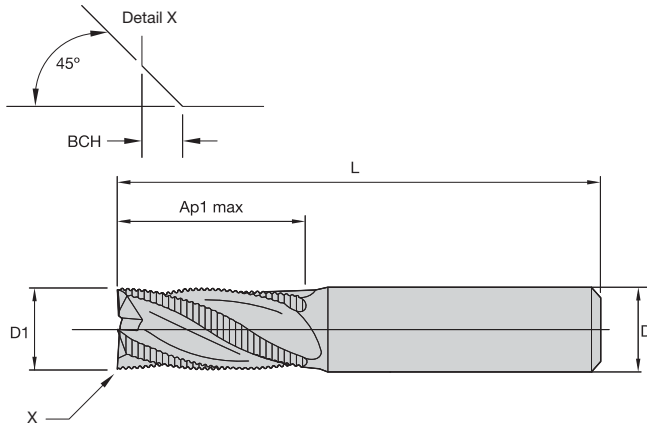


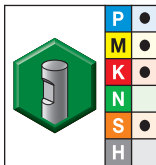
- Centre cutting.
- Fine pitch.
- Standard items listed. Additional styles and coatings made-to-order.



End Mill Tolerances

D1	tolerance	D	tolerance h6 + / -
All	+0,12/-0,12	≤ 3	0/0,006
		> 3-6	0/0,008
		> 6-10	0/0,009
		> 10-18	0/0,011
		> 18-30	0/0,013

■ Series 6N06



grade TiAlN-LW
TiAlN

- first choice
- alternate choice

order #	catalogue #	D1	D	length of cut Ap1 max	length L	BCH	ZU
1660373	6N0606002LW	6,0	6	13,00	57	0,25	4
1660389	6N0608004LW	8,0	10	19,00	69	0,25	4
1660397	6N0609004LW	9,0	10	19,00	69	0,25	4
1660405	6N0610004LW	10,0	10	22,00	72	0,25	4
1660413	6N0611005LW	11,0	12	22,00	79	0,25	4
1660421	6N0612005LW	12,0	12	26,00	83	0,35	4
1660437	6N0614005LW	14,0	12	26,00	83	0,35	4
1660453	6N0616006LW	16,0	16	32,00	92	0,35	4
1660471	6N0618006LW	18,0	16	32,00	92	0,35	4
1660479	6N0620007LW	20,0	20	38,00	104	0,35	4
1660487	6N0622007LW	22,0	20	38,00	104	0,50	5
1660497	6N0625008LW	25,0	25	45,00	121	0,50	5
1660507	6N0630008LW	30,0	25	45,00	121	0,50	5

NOTE: For application data, please see page Q10.

High-Performance High-Speed Steel (HSS-E/PM)