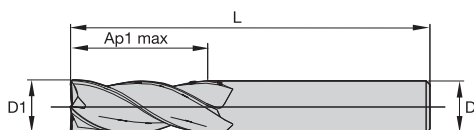


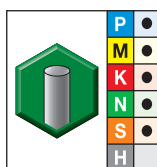
- Centre cutting.
- Standard items listed. Additional styles and coatings made-to-order.



End Mill Tolerances

D1	tolerance	D	tolerance h6 + / -
All	+0,02/-0,0	≤ 3	0/0,006
		> 3-6	0/0,008
		> 6-10	0/0,009
		> 10-18	0/0,011
		> 18-30	0/0,013

■ Series 1NOM JJ



- first choice
- alternate choice

grade TiAlN-LJ
TiAlN

order #	catalogue #	D1	D	length of cut Ap1 max	length L
2605576	1NOM03002LJ	3,0	6	10,00	50
2605577	1NOM04003LJ	4,0	8	12,00	60
2605578	1NOM05003LJ	5,0	8	15,00	60
2605579	1NOM06003LJ	6,0	8	15,00	60
2605580	1NOM08004LJ	8,0	10	20,00	65
2605581	1NOM10004LJ	10,0	10	25,00	75
2605582	1NOM12005LJ	12,0	12	30,00	80
2605583	1NOM14006LJ	14,0	16	35,00	90
2605584	1NOM16006LJ	16,0	16	40,00	95
2605585	1NOM18007LJ	18,0	20	40,00	105
2605586	1NOM20007LJ	20,0	20	45,00	110
2605587	1NOM22007LJ	22,0	20	45,00	125

NOTE: For application data, please see page Q12.

High-Performance High-Speed Steel (HSS-E/PM)