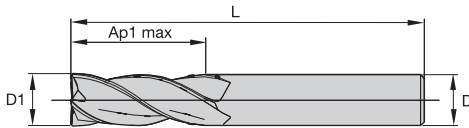


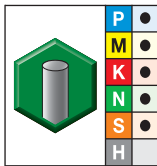
- Centre cutting.
- Unequal flute spacing.
- Standard items listed. Additional styles and coatings made-to-order.



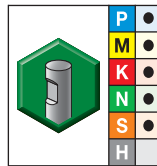
End Mill Tolerances

D1	tolerance	D	tolerance h6 + / -
All	+0,04/-0,0	≤ 3	0/0,006
		> 3-6	0/0,008
		> 6-10	0/0,009
		> 10-18	0/0,011
		> 18-30	0/0,013

■ Series 1N77 • VariMill



grade TiCN-CT  
TiCN



grade TiCN-CW  
TiCN

- first choice
- alternate choice

order #	catalogue #	order #	catalogue #	D1	D	length of cut Ap1 max	length L
2605715	1N7706002CT	2605716	1N7706002CW	6,0	6	13,00	57
2605717	1N7708004CT	2605718	1N7708004CW	8,0	10	19,00	69
2605719	1N7710004CT	2605720	1N7710004CW	10,0	10	22,00	72
2605721	1N7712005CT	2605722	1N7712005CW	12,0	12	26,00	83
2605823	1N7714005CT	2605824	1N7714005CW	14,0	12	26,00	83
2605825	1N7716006CT	2605826	1N7716006CW	16,0	16	32,00	92
2605827	1N7718006CT	2605828	1N7718006CW	18,0	16	32,00	92
2605829	1N7720007CT	2605830	1N7720007CW	20,0	20	38,00	104
2605831	1N7722007CT	2605832	1N7722007CW	22,0	20	38,00	104
2605843	1N7725008CT	2605844	1N7725008CW	25,0	25	45,00	121
2605845	1N7730008CT	2605846	1N7730008CW	30,0	25	45,00	121

NOTE: For application data, please see page Q13.

High-Performance High-Speed Steel (HSS-E/PM)