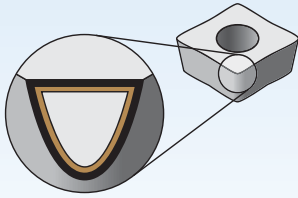


Hole Finishing

Grades and Grade Descriptions



Coatings provide high-speed capability and are engineered for finishing to heavy roughing.

P	Steel
M	Stainless Steel
K	Cast Iron
N	Non-Ferrous
S	High-Temp Alloys
H	Hardened Materials

wear resistance ← → toughness

Coating		Grade Description		05	10	15	20	25	30	35	40	45	
K10F		<p>Composition: This uncoated fine grain carbide with high hardness offers excellent abrasive wear resistance paired with excellent toughness for fine-finishing applications.</p> <p>Application: First choice for precision reaming of non-ferrous materials.</p>	P										
			M										
			K										
			N										
			S										
K10F-DCFD		<p>Composition: With a PVD TiAlN coating and a fine grain carbide substrate, this grade offers excellent wear resistance paired with good toughness for medium speed fine-finishing applications.</p> <p>Application: First choice for precision reaming of steels, stainless steel, and cast irons.</p>	P										
			M										
			K										
			N										
			S										
CERMETDCFD		<p>Composition: With a PVD TiAlN coating and a cermet substrate, this grade offers exceptional wear resistance for high speed fine finishing applications.</p> <p>Application: First choice for precision reaming of steels and cast irons.</p>	P										
			M										
			K										
			N										
			S										

