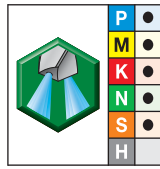


Solid Carbide Drills

VariDrill™ • Steel, Stainless Steel, Cast Iron, Aluminium, and High-Temp Alloys • 3 x D



(VDS201F • VDS401F • 3 x D — continued)



● first choice
○ alternate choice

grade WU25PD TiAlN		grade WU25PD TiAlN		D1 diameter		D1 diameter					
order #	catalogue #	order #	catalogue #	mm	in	L4 max	L3	L5	L	LS	D
4148073	VDS201F13400	4140534	VDS401F13400	13,400	.5276	43	60	2,3	107	45	14
4148074	VDS201F13500	4140535	VDS401F13500	13,500	.5315	43	60	2,3	107	45	14
4148075	VDS201F13600	4140536	VDS401F13600	13,600	.5354	43	60	2,3	107	45	14
4148076	VDS201F13700	4140537	VDS401F13700	13,700	.5394	43	60	2,4	107	45	14
4148077	VDS201F13800	4140538	VDS401F13800	13,800	.5433	43	60	2,4	107	45	14
4148078	VDS201F13900	4140539	VDS401F13900	13,900	.5472	43	60	2,4	107	45	14
4148079	VDS201F14000	4140540	VDS401F14000	14,000	.5512	43	60	2,4	107	45	14
4148080	VDS201F14100	4140541	VDS401F14100	14,100	.5551	45	65	2,4	115	48	16
4148081	VDS201F14200	4140542	VDS401F14200	14,200	.5591	45	65	2,5	115	48	16
4148082	VDS201F14300	4140543	VDS401F14300	14,300	.5630	45	65	2,5	115	48	16
4148083	VDS201F14400	4140544	VDS401F14400	14,400	.5669	45	65	2,5	115	48	16
4148084	VDS201F14500	4140545	VDS401F14500	14,500	.5709	45	65	2,5	115	48	16
4148085	VDS201F14600	4140546	VDS401F14600	14,600	.5748	45	65	2,5	115	48	16
4148086	VDS201F14700	4140547	VDS401F14700	14,700	.5787	45	65	2,5	115	48	16
4148087	VDS201F14800	4140548	VDS401F14800	14,800	.5827	45	65	2,6	115	48	16
4148088	VDS201F14900	4140549	VDS401F14900	14,900	.5866	45	65	2,6	115	48	16
4148089	VDS201F15000	4140550	VDS401F15000	15,000	.5906	45	65	2,6	115	48	16
4148090	VDS201F15100	4140551	VDS401F15100	15,100	.5945	45	65	2,6	115	48	16
4148091	VDS201F15200	4140552	VDS401F15200	15,200	.5984	45	65	2,6	115	48	16
4148092	VDS201F15300	4140553	VDS401F15300	15,300	.6024	45	65	2,6	115	48	16
4148093	VDS201F15400	4140554	VDS401F15400	15,400	.6063	45	65	2,7	115	48	16
4148094	VDS201F15500	4140555	VDS401F15500	15,500	.6102	45	65	2,7	115	48	16
4148095	VDS201F15600	4140556	VDS401F15600	15,600	.6142	45	65	2,7	115	48	16
4148096	VDS201F15700	4140557	VDS401F15700	15,700	.6181	45	65	2,7	115	48	16
4148097	VDS201F15800	4140558	VDS401F15800	15,800	.6220	45	65	2,7	115	48	16
4148098	VDS201F15900	4140559	VDS401F15900	15,900	.6260	45	65	2,8	115	48	16
4148099	VDS201F16000	4140560	VDS401F16000	16,000	.6299	45	65	2,8	115	48	16
4148100	VDS201F16100	4140561	VDS401F16100	16,100	.6339	51	73	2,8	123	48	18
4148101	VDS201F16200	4140562	VDS401F16200	16,200	.6378	51	73	2,8	123	48	18
4148102	VDS201F16300	4140563	VDS401F16300	16,300	.6417	51	73	2,8	123	48	18
4148103	VDS201F16400	4140564	VDS401F16400	16,400	.6457	51	73	2,8	123	48	18
4148104	VDS201F16500	4140565	VDS401F16500	16,500	.6496	51	73	2,9	123	48	18
4148105	VDS201F16600	4140566	VDS401F16600	16,600	.6535	51	73	2,9	123	48	18
4148106	VDS201F16700	4140567	VDS401F16700	16,700	.6575	51	73	2,9	123	48	18
4148107	VDS201F16800	4140568	VDS401F16800	16,800	.6614	51	73	2,9	123	48	18
4148108	VDS201F16900	4140569	VDS401F16900	16,900	.6654	51	73	2,9	123	48	18
4148109	VDS201F17000	4140570	VDS401F17000	17,000	.6693	51	73	2,9	123	48	18
4148110	VDS201F17100	4140571	VDS401F17100	17,100	.6732	51	73	3,0	123	48	18
4148111	VDS201F17200	4140572	VDS401F17200	17,200	.6772	51	73	3,0	123	48	18
4148112	VDS201F17300	4140573	VDS401F17300	17,300	.6811	51	73	3,0	123	48	18

(continued)

Solid Carbide Drills

