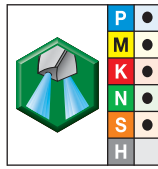


(VDS202F • VDS402F • 5 x D — continued)



● first choice
○ alternate choice

| grade WU25PD TiAlN | | grade WU25PD TiAlN | | D1 diameter | | | | | | | |
|-----------------------|--------------|-----------------------|--------------|-------------|-------|--------|----|-----|-----|----|----|
| order # | catalogue # | order # | catalogue # | mm | in | L4 max | L3 | L5 | L | LS | D |
| 4148429 | VDS202F05400 | 4142817 | VDS402F05400 | 5,400 | .2126 | 35 | 44 | 0,9 | 82 | 36 | 6 |
| 4148430 | VDS202F05500 | 4142818 | VDS402F05500 | 5,500 | .2165 | 35 | 44 | 0,9 | 82 | 36 | 6 |
| 4148431 | VDS202F05600 | 4142819 | VDS402F05600 | 5,600 | .2205 | 35 | 44 | 0,9 | 82 | 36 | 6 |
| 4148432 | VDS202F05700 | 4142820 | VDS402F05700 | 5,700 | .2244 | 35 | 44 | 1,0 | 82 | 36 | 6 |
| 4148433 | VDS202F05800 | 4142821 | VDS402F05800 | 5,800 | .2283 | 35 | 44 | 1,0 | 82 | 36 | 6 |
| 4148434 | VDS202F05900 | 4142822 | VDS402F05900 | 5,900 | .2323 | 35 | 44 | 1,0 | 82 | 36 | 6 |
| 4148435 | VDS202F06000 | 4142843 | VDS402F06000 | 6,000 | .2362 | 35 | 44 | 1,0 | 82 | 36 | 6 |
| 4148436 | VDS202F06100 | 4142845 | VDS402F06100 | 6,100 | .2402 | 43 | 53 | 1,0 | 91 | 36 | 8 |
| 4148437 | VDS202F06200 | 4142848 | VDS402F06200 | 6,200 | .2441 | 43 | 53 | 1,0 | 91 | 36 | 8 |
| 4148438 | VDS202F06300 | 4142850 | VDS402F06300 | 6,300 | .2480 | 43 | 53 | 1,1 | 91 | 36 | 8 |
| 4148439 | VDS202F06400 | 4142852 | VDS402F06400 | 6,400 | .2520 | 43 | 53 | 1,1 | 91 | 36 | 8 |
| 4148440 | VDS202F06500 | 4142863 | VDS402F06500 | 6,500 | .2559 | 43 | 53 | 1,1 | 91 | 36 | 8 |
| 4148441 | VDS202F06600 | 4142866 | VDS402F06600 | 6,600 | .2598 | 43 | 53 | 1,1 | 91 | 36 | 8 |
| 4148442 | VDS202F06700 | 4142868 | VDS402F06700 | 6,700 | .2638 | 43 | 53 | 1,1 | 91 | 36 | 8 |
| 4148443 | VDS202F06800 | 4142870 | VDS402F06800 | 6,800 | .2677 | 43 | 53 | 1,1 | 91 | 36 | 8 |
| 4148444 | VDS202F06900 | 4142883 | VDS402F06900 | 6,900 | .2717 | 43 | 53 | 1,2 | 91 | 36 | 8 |
| 4148445 | VDS202F07000 | 4142886 | VDS402F07000 | 7,000 | .2756 | 43 | 53 | 1,2 | 91 | 36 | 8 |
| 4148446 | VDS202F07100 | 4142889 | VDS402F07100 | 7,100 | .2795 | 43 | 53 | 1,2 | 91 | 36 | 8 |
| 4148447 | VDS202F07200 | 4142892 | VDS402F07200 | 7,200 | .2835 | 43 | 53 | 1,2 | 91 | 36 | 8 |
| 4148448 | VDS202F07300 | 4142895 | VDS402F07300 | 7,300 | .2874 | 43 | 53 | 1,2 | 91 | 36 | 8 |
| 4148449 | VDS202F07400 | 4142898 | VDS402F07400 | 7,400 | .2913 | 43 | 53 | 1,3 | 91 | 36 | 8 |
| 4148450 | VDS202F07500 | 4142901 | VDS402F07500 | 7,500 | .2953 | 43 | 53 | 1,3 | 91 | 36 | 8 |
| 4148451 | VDS202F07600 | 4142904 | VDS402F07600 | 7,600 | .2992 | 43 | 53 | 1,3 | 91 | 36 | 8 |
| 4148452 | VDS202F07700 | 4142907 | VDS402F07700 | 7,700 | .3031 | 43 | 53 | 1,3 | 91 | 36 | 8 |
| 4148453 | VDS202F07800 | 4142910 | VDS402F07800 | 7,800 | .3071 | 43 | 53 | 1,3 | 91 | 36 | 8 |
| 4148454 | VDS202F07900 | 4142923 | VDS402F07900 | 7,900 | .3110 | 43 | 53 | 1,3 | 91 | 36 | 8 |
| 4148455 | VDS202F08000 | 4142926 | VDS402F08000 | 8,000 | .3150 | 43 | 53 | 1,4 | 91 | 36 | 8 |
| 4148456 | VDS202F08100 | 4142929 | VDS402F08100 | 8,100 | .3189 | 49 | 61 | 1,4 | 103 | 40 | 10 |
| 4148457 | VDS202F08200 | 4142932 | VDS402F08200 | 8,200 | .3228 | 49 | 61 | 1,4 | 103 | 40 | 10 |
| 4148458 | VDS202F08300 | 4142935 | VDS402F08300 | 8,300 | .3268 | 49 | 61 | 1,4 | 103 | 40 | 10 |
| 4148459 | VDS202F08400 | 4142938 | VDS402F08400 | 8,400 | .3307 | 49 | 61 | 1,4 | 103 | 40 | 10 |
| 4148460 | VDS202F08500 | 4142941 | VDS402F08500 | 8,500 | .3346 | 49 | 61 | 1,4 | 103 | 40 | 10 |
| 4148461 | VDS202F08600 | 4142944 | VDS402F08600 | 8,600 | .3386 | 49 | 61 | 1,5 | 103 | 40 | 10 |
| 4148462 | VDS202F08700 | 4142947 | VDS402F08700 | 8,700 | .3425 | 49 | 61 | 1,5 | 103 | 40 | 10 |
| 4148463 | VDS202F08800 | 4142950 | VDS402F08800 | 8,800 | .3465 | 49 | 61 | 1,5 | 103 | 40 | 10 |
| 4148464 | VDS202F08900 | 4142963 | VDS402F08900 | 8,900 | .3504 | 49 | 61 | 1,5 | 103 | 40 | 10 |
| 4148465 | VDS202F09000 | 4142966 | VDS402F09000 | 9,000 | .3543 | 49 | 61 | 1,5 | 103 | 40 | 10 |
| 4148466 | VDS202F09100 | 4142969 | VDS402F09100 | 9,100 | .3583 | 49 | 61 | 1,5 | 103 | 40 | 10 |
| 4148467 | VDS202F09200 | 4142972 | VDS402F09200 | 9,200 | .3622 | 49 | 61 | 1,6 | 103 | 40 | 10 |
| 4148468 | VDS202F09300 | 4142975 | VDS402F09300 | 9,300 | .3661 | 49 | 61 | 1,6 | 103 | 40 | 10 |

(continued)

Solid Carbide Drills