

Use as Pilot Drill

- Ideal point angle and tolerance make the TOP DRILL S+™ drill the preferred pilot drill for TDD Series solid carbide deep-hole drills.

TOP DRILL S+ Drill-Point Design

- Low thrust. Works well on a variety of machines.
- Excellent centring capabilities.
- Easy to regrind.

Four-Margin Land Design

- Improves hole straightness and roundness.
- Provides good alignment and stability in tough drilling applications — even when drilling through cross holes.

