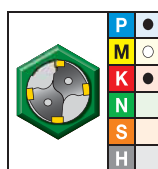


(Deep-Hole Drills for Steel and Cast Iron • 2 Flute • WU20PD™ • 20 x D • Z Shank — continued)



● first choice

○ alternate choice

| grade WU20PD<br>TiAlN |              | D1 diameter |       |    |     |        |     |    |     | pilot<br>drill |
|-----------------------|--------------|-------------|-------|----|-----|--------|-----|----|-----|----------------|
| order #               | catalogue #  | mm          | in    | D  | L3  | L4 max | L5  | LS | L   |                |
| 3899827               | TDD106Z06800 | 6,800       | .2677 | 7  | 154 | 139    | 1,4 | 38 | 197 | TDS501A06800   |
| 3899828               | TDD106Z06909 | 6,909       | .2720 | 7  | 155 | 139    | 1,4 | 38 | 197 | TDS501A06909   |
| 3899829               | TDD106Z07000 | 7,000       | .2756 | 7  | 156 | 140    | 1,5 | 38 | 197 | TDS501A07000   |
| 3899763               | TDD106Z07145 | 7,145       | .2813 | 8  | 171 | 154    | 1,5 | 40 | 221 | TDS501A07145   |
| 3899765               | TDD106Z07541 | 7,541       | .2969 | 8  | 174 | 157    | 1,6 | 40 | 221 | TDS501A07541   |
| 3899766               | TDD106Z07938 | 7,938       | .3125 | 8  | 177 | 160    | 1,7 | 40 | 221 | TDS501A07938   |
| 3899767               | TDD106Z08000 | 8,000       | .3150 | 8  | 178 | 160    | 1,7 | 40 | 221 | TDS501A08000   |
| 3899768               | TDD106Z08334 | 8,334       | .3281 | 9  | 195 | 175    | 1,8 | 42 | 245 | TDS501A08334   |
| 3899769               | TDD106Z08433 | 8,433       | .3320 | 9  | 195 | 176    | 1,8 | 42 | 245 | TDS501A08433   |
| 3899770               | TDD106Z08500 | 8,500       | .3346 | 9  | 196 | 177    | 1,8 | 42 | 245 | TDS501A08500   |
| 3899771               | TDD106Z08733 | 8,733       | .3438 | 9  | 198 | 178    | 1,8 | 42 | 245 | TDS501A08733   |
| 3899772               | TDD106Z09000 | 9,000       | .3543 | 9  | 200 | 180    | 1,9 | 42 | 245 | TDS501A09000   |
| 3899783               | TDD106Z09347 | 9,347       | .3680 | 10 | 217 | 195    | 2,0 | 44 | 269 | TDS501A09347   |
| 3899784               | TDD106Z09500 | 9,500       | .3740 | 10 | 218 | 197    | 2,0 | 44 | 269 | TDS501A09500   |
| 3899785               | TDD106Z09525 | 9,525       | .3750 | 10 | 218 | 197    | 2,0 | 44 | 269 | TDS501A09525   |
| 3899786               | TDD106Z09750 | 9,750       | .3839 | 10 | 220 | 198    | 2,1 | 44 | 269 | TDS501A09750   |
| 3899787               | TDD106Z09921 | 9,921       | .3906 | 10 | 221 | 199    | 2,1 | 44 | 269 | TDS501A09921   |
| 3899788               | TDD106Z10000 | 10,000      | .3937 | 10 | 222 | 200    | 2,1 | 44 | 269 | TDS501A10000   |
| 3899789               | TDD106Z10200 | 10,200      | .4016 | 11 | 237 | 214    | 2,2 | 46 | 293 | TDS501A10200   |
| 3899790               | TDD106Z10320 | 10,317      | .4062 | 11 | 238 | 215    | 2,2 | 46 | 293 | TDS501A10317   |
| 3899791               | TDD106Z10500 | 10,500      | .4134 | 11 | 240 | 217    | 2,2 | 46 | 293 | TDS501A10500   |
| 3899792               | TDD106Z10716 | 10,716      | .4219 | 11 | 242 | 218    | 2,3 | 46 | 293 | TDS501A10716   |
| 3899793               | TDD106Z11000 | 11,000      | .4331 | 11 | 258 | 233    | 2,3 | 46 | 317 | TDS501A11000   |
| 3899794               | TDD106Z11113 | 11,113      | .4375 | 12 | 259 | 234    | 2,4 | 48 | 317 | TDS501A11113   |
| 3899795               | TDD106Z11500 | 11,500      | .4528 | 12 | 262 | 237    | 2,4 | 48 | 317 | TDS501A11500   |
| 3899797               | TDD106Z12000 | 12,000      | .4724 | 12 | 266 | 240    | 2,5 | 48 | 317 | TDS501A12000   |
| 3899799               | TDD106Z12500 | 12,500      | .4921 | 13 | 284 | 257    | 2,7 | 50 | 341 | TDS501A12500   |
| 3899800               | TDD106Z12700 | 12,700      | .5000 | 13 | 285 | 258    | 2,7 | 50 | 341 | TDS501A12700   |
| 3899801               | TDD106Z13000 | 13,000      | .5118 | 13 | 288 | 260    | 2,8 | 50 | 341 | TDS501A13000   |