

TOP DRILL M1™ Modular Drill System

TOP DRILL M1

With performance levels and metal removal rates comparable to that of solid carbide drills, WIDIA™ TOP DRILL M1 offers all the quality and performance you need in one versatile, economical package. The unique front clamping system enables inserts to be changed quickly, even inside the machine tool, saving setup time and manufacturing costs.

The TDM1 platform offers UP(M) drill-point design in WU25PD™ grade — a wide application range geometry, specially developed for cost-efficient drilling of steel, cast iron, and stainless steel. It covers diameter ranges from 8–25,99mm within the standard offering in L/D ratios of 3, 5, and 8 x D.

With its high level of performance, wide application range, and proven point geometry, TDM1 combines all of the economic benefits of a modular drilling system with the machining performance and hole quality to tackle even your most challenging operations.

