

Modular Drills

Chamfering and Countersinking Order Planning

Please utilise guide below to plan your TOP DRILL M1™ modular step drill based on your needs and requirements. Please contact your distributor for a quote.

Option 1 TOP DRILL M1 Drilling and Chamfering

Overall Length [L]

Drill Length [L1]

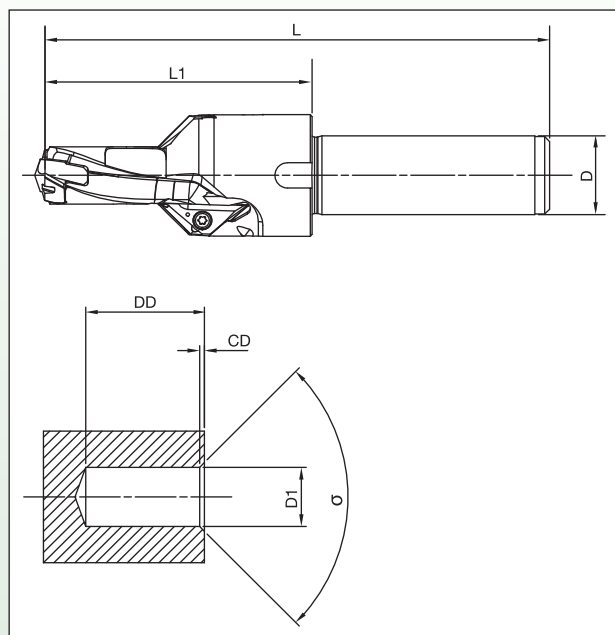
Shank Diameter [D]

Drill Diameter Min [D1]

Drilling Depth [DD]

Cutting Diameter 2 Angle σ

Chamfering Depth [CD]

**Option 2 TOP DRILL M1 Drilling and Countersinking**

Overall Length [L]

Drill Length [L1]

Shank Diameter [D]

Drill Diameter Min [D1]

Drilling Depth [DD]

Cut Diameter 23 [D23]

Countersinking Depth [DD1]

Cutting Diameter 2 Angle σ

