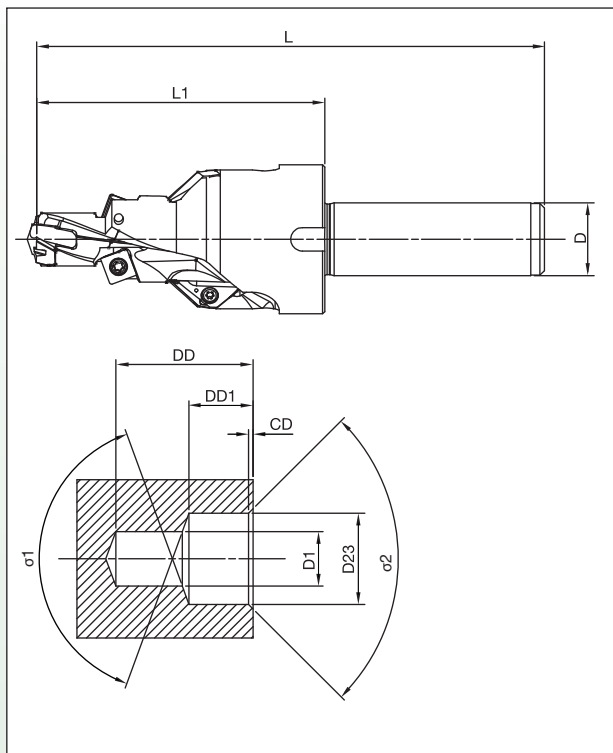


Please utilise guide below to plan your TOP DRILL M1™ modular step drill based on your needs and requirements. Please contact your distributor for a quote.

Option 3 TOP DRILL M1 Drilling and Countersinking and Chamfering

Overall Length	[L]	
Drill Length	[L1]	
Shank Diameter	[D]	
Drill Diameter Min	[D1]	
Drilling Depth	[DD]	
Cut Diameter 23	[D23]	
Countersinking Depth	[DD1]	
Cutting Diameter 2 Angle	$\sigma 1$	
Cutting Diameter 3 Angle	$\sigma 2$	
Chamfering depth	[CD]	



If a more complex tool is required, we need your individual information to serve your specific needs. Please contact your WIDIA™ distributor for further guidance.

