

How to attach inserts



- 1) Fix drill holder on arbour. For insert exchange, fix arbour on the machine or set on tool presetter.



- 2) Remove dust using air blast.



- 3) Put insert into drill holder. (Use gloves to protect your hands.)



- 4) Turn lightly in a clockwise direction. (Use gloves to protect your hands.)



- 5) Set the wrench properly.*



- 6) Make sure the wrench fits with the insert slot for the wrench. (Is the wrench unfixed from the slot?)



Slot for wrench



- 7) Slowly turn the wrench in a clockwise direction.



- 8) Complete.

How to detach inserts



- 1) Remove dust from insert using air blast.



- 2) Set the wrench properly.*



- 3) Fit the wrench to insert slot.



- 4) Turn the wrench in an anti-clockwise direction.



- 5) Once lock is released, insert can be turned with fingers. (Use gloves to protect your hands.)



- 6) Remove insert. (Use gloves to protect your hands.)

**To order the TDM1 Wrench, please use order number 3861623 and catalogue number 170.315.*