

Tool Selection Guide for Indexable Drills

		standard						hole tolerance	standard range			customised solution range			
		● first choice ○ alternate choice							diameter range		drilling depth L/D1	diameter range		drilling depth	
									D1 mm	D1 in		D1 mm	D1 inch		
									P	M		K	N		
			Top Cut 4™ Indexable Drill Body Short Hole Drilling	●	●	●					IT9–11	12–68	.473–2.5	2 x D 3 x D 4 x D 5 x D	

In regard to insert and drill coatings, anything is possible. If a specific insert or drill is not suitable for your workpiece material, please contact our Engineered Solutions Department for an offer about special coatings and edge preparations.

*Except for L/D 5 x D.

1) Other shank styles available as customised solution.

2) Dependent on the application, up to 6 x D is possible.