

Indexable Drills

Top Cut 4™ Shanks



(Top Cut 4 Drill • Metric • 2 x D • SL Shanks — continued)

■ Spare Parts




insert size	periphery insert	centre insert	insert screw order number	Torx size	Torx driver order number	tightening torque Nm
A	TCF040204AP	TCF040203AC	2025073	T5	2029221	0,40
B	TCF050204BP	TCF060203BC	1175225	T6	1138455	0,53
C	TCF070306CP	TCF070304CC	1021337	T7	2029266	0,90
D	TCF080308DP	TCF090305DC	1134385	T8	2029598	1,10
E	TCF100408EP	TCF120405EC	2018194	T9	1138430	2,00
F	TCF120412FP	TCF150406FC	1756815	T15	2029596	4,00
G	TCF150512GP	TCF180508GC	1099645	T20	2029488	6,30
H	TCF180614HP	TCF210608HC	1823871	T25	1022519	8,80

D	LS
20,00	50
25,00	56
32,00	60
40,00	70
50,00	80

NOTE: Drilling in stacked plates possible in certain applications. Ask for technical support.
 Drill shipped with insert screws and Torx wrench.
 See pages V20–V23 for inserts.
 SL = Side Lock
 D1 max is an achievable diameter using x-offset.



WARNING

During through-hole operations, a slug or disc is produced as the tool breaks through the workpiece. When the drill is stationary and the workpiece is rotating, this slug may be hurled from the chuck by centrifugal force. Provide adequate shielding to protect bystanders.