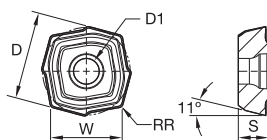
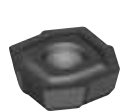


Indexable Drills

Top Cut 4™ Inserts



- first choice
○ alternate choice

P	●	○	○	○
M	●	○	○	○
K	●	○	○	○
N	●	○	○	○
S	●	○	○	○
H	●	○	○	○

■ Top Cut 4 Drill • Centre Inserts • V34

catalogue number	D	D1	W	S	RR	insert size	WPK10CH	WU25CH	WU40PH
TCF040203ACV34	4,47	2,10	3,65	2,00	0,300	A	●	○	○
TCF060203BCV34	6,00	2,40	4,90	2,40	0,300	B	●	○	○
TCF070304CCV34	7,59	2,60	6,20	2,80	0,400	C	●	○	○
TCF090305DCV34	9,55	2,80	7,80	3,00	0,500	D	●	○	○
TCF120405ECV34	12,00	3,40	9,80	3,60	0,500	E	●	○	○
TCF150406FCV34	14,94	4,80	12,20	4,20	0,600	F	●	○	○
TCF180508GCV34	17,88	6,00	14,60	5,40	0,800	G	●	○	○
TCF210608HCV34	21,68	7,50	17,70	6,50	0,800	H	●	○	○

NOTE: For application-specific insert selection, please refer to the application data on pages V24–V35.

Geometry	Application
V34	First choice for machining steel, cast iron, and short chipping materials. Suitable for severe cutting conditions.
V36	First choice for stainless steel. Suitable for long chipping steel and where low power consumption is required.