



- first choice
○ alternate choice

P		○	○	●
M		○	○	●
K		○	○	●
N				
S				
H				

■ Top Cut 4 Drill • Centre Inserts • V36

catalogue number	D	D1	W	S	RR	insert size	WPK10CH	WU25CH	WU40PH
TCF040203ACV36	4,47	2,10	3,65	2,00	0,300	A	5541819	5541840	
TCF060203BCV36	6,00	2,40	4,90	2,40	0,300	B	5542606	5542607	
TCF070304CCV36	7,59	2,60	6,20	2,80	0,400	C	5542644	5542645	
TCF090305DCV36	9,55	2,80	7,80	3,00	0,500	D	5538556	5538557	
TCF120405ECV36	12,00	3,40	9,80	3,60	0,500	E	5538606	5538607	
TCF150406FCV36	14,94	4,80	12,20	4,20	0,600	F	5542625	5542626	
TCF180508GCV36	17,88	6,00	14,60	5,40	0,800	G	5542477	5542478	
TCF210608HCV36	21,68	7,50	17,70	6,50	0,800	H	5542004	5542005	

NOTE: For application-specific insert selection, please refer to the application data on pages V24–V35.

Geometry	Application
V34	First choice for machining steel, cast iron, and short chipping materials. Suitable for severe cutting conditions.
V36	First choice for stainless steel. Suitable for long chipping steel and where low power consumption is required.