



- first choice
○ alternate choice

P	●	○	○	●
M	●	○	○	●
K	○	○	○	●
N	○	○	○	○
S	○	○	○	○
H	○	○	○	○

■ Top Cut 4 Drill • Periphery Inserts • V36

catalogue number	D	D1	W	S	RR	insert size	WPK10CH	WU25CH	WU40PH
TCF040204APV36	4,14	2,10	4,40	2,00	0,400	A	5541844	5541845	
TCF050204BPV36	5,07	2,40	5,40	2,40	0,400	B	5542621	5542622	
TCF070306CPV36	6,67	2,60	7,10	2,80	0,600	C	5542649	5542650	
TCF080308DPV36	8,08	2,80	8,60	3,00	0,800	D	5538601	5538602	
TCF100408EPV36	9,96	3,40	10,60	3,60	0,800	E	5538611	5538612	
TCF120412FPV36	12,59	4,80	13,40	4,20	1,200	F	5542640	5542641	
TCF150512GPV36	15,13	6,00	16,10	5,40	1,200	G	5542603	5542605	
TCF180614HPV36	18,04	7,50	19,20	6,50	1,400	H	5542009	5542020	

NOTE: For application-specific insert selection, please refer to the application data on pages V24–V35.

Geometry	Application
V34	First choice for machining steel, cast iron, and short chipping materials. Suitable for severe cutting conditions.
V36	First choice for stainless steel. Suitable for long chipping steel and where low power consumption is required.