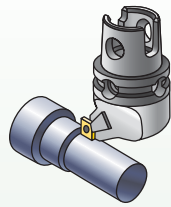


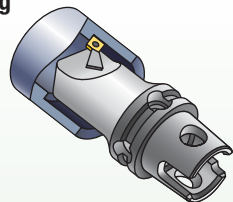
Step 2 • Select Application and Clamping System

External Machining



			D-Style Clamping	P-Style Clamping	Negative C-Style Clamping	S-Style Clamping	Positive C-Style Clamping	
C	Rhomboid 80°		conventional	C8–C10	C20–C22	C31–C32	C42–C43	–
D	Rhomboid 55°			C11	C23–C24	C32–C33	C43–C42	–
R	Round		conventional	C12	–	C35	–	C40–C41
S	Square 90°		conventional	C12–C14	C25–C27	C36–C37	C45	–
T	Triangular 60°		conventional	C15	C28–C29	C37–C39	C46–C47	–
V	Rhomboid 35°		conventional	C16–C17	–	–	C48	–
W	Trigon 80° with enlarged corner angles		conventional	C19	C30	–	C48–C49	–

Internal Machining



			D-Style Clamping	P-Style Clamping	Negative C-Style Clamping	S-Style Clamping	Positive C-Style Clamping	
C	Rhomboid 80°		conventional	C56	C60	C62	C66–C70	–
D	Rhomboid 55°			C56–C57	–	C63	C71–C76	–
R	Round		conventional	–	–	–	–	–
S	Square 90°		conventional	–	–	C63–C64	–	–
T	Triangular 60°		conventional	C58	C60	–	C77–C80	C65
V	Rhomboid 35°		conventional	C58	–	–	C80–C81	–
W	Trigon 80° with enlarged corner angles		conventional	C59	C61	C64	–	–