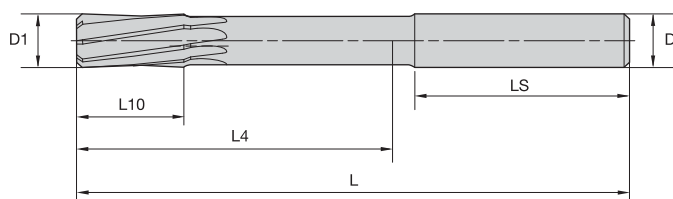
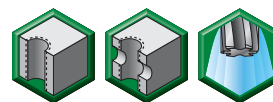
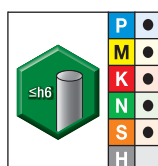
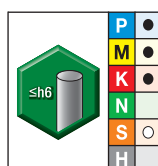


- Standard reamers listed are ground to achieve an H7 tolerance hole. IT6 hole tolerance capability starting at diameter 10mm is available as a Custom Solution. Additional diameters and lengths made to order.


■ HSR Reamers with Helical Flutes for Through Holes • K10F™/K10F-DCFD™ • 2–144mm

 grade K10F
uncoated

 grade K10F-DCFD
TiAlN

- first choice
- alternate choice

order #	catalogue #	order #	catalogue #	D1	D	L	L4	L10	LS	Z
2436494	050227-000200	2441162	450227-000200	2,00	3,00	48	15	6	28	4
2436871	050227-000300	2441253	450227-000300	3,00	3,00	48	15	6	28	4
2436872	050227-000400	2441254	450227-000400	4,00	4,00	54	21	8	28	4
2436913	050227-000500	2441256	450227-000500	5,00	6,00	74	32	12	36	4
2436914	050227-000600	2441257	450227-000600	6,00	6,00	74	33	12	36	4
2436916	050227-000800	2441260	450227-000800	8,00	8,00	91	50	16	36	6
2436919	050227-001000	2441261	450227-001000	10,00	10,00	103	58	20	40	6
2436922	050227-001200	2441284	450227-001200	12,00	12,00	118	68	24	45	6
2436946	050227-001400	2441285	450227-001400	14,00	14,00	132	81	28	45	6