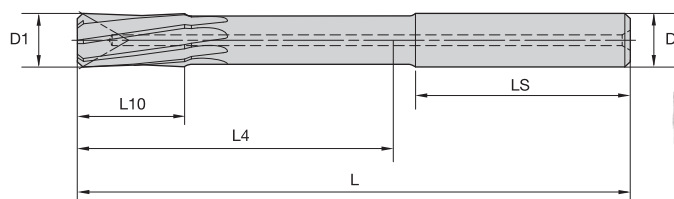
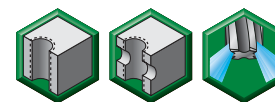
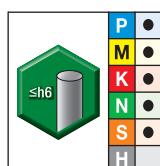
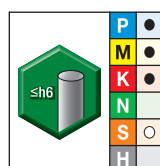


Hole Finishing**HSR™ Solid Carbide Reaming Tools**

- Standard reamers listed are ground to achieve an H7 tolerance hole.
IT6 capability is available. Additional diameters and lengths made to order.


■ HSR Reamers with Helical Flutes for Through Holes • K10F™/K10F-DCFD™ • 5–14mm

grade K10F
uncoated

grade K10F-DCFD
TiAlN

- first choice
- alternate choice

order #	catalogue #	order #	catalogue #	D1	D	L	L4	L10	LS	Z
2437425	050271-000500	2441380	450271-000500	5,00	6,00	74	32	12	36	4
2437426	050271-000600	2441381	450271-000600	6,00	6,00	74	33	12	36	4
2437428	050271-000800	2441453	450271-000800	8,00	8,00	91	50	16	36	6
2437430	050271-001000	2441455	450271-001000	10,00	10,00	103	58	20	40	6
2437432	050271-001200	2441457	450271-001200	12,00	12,00	118	68	24	45	6
2437468	050271-001400	2441494	450271-001400	14,00	14,00	132	81	28	45	6