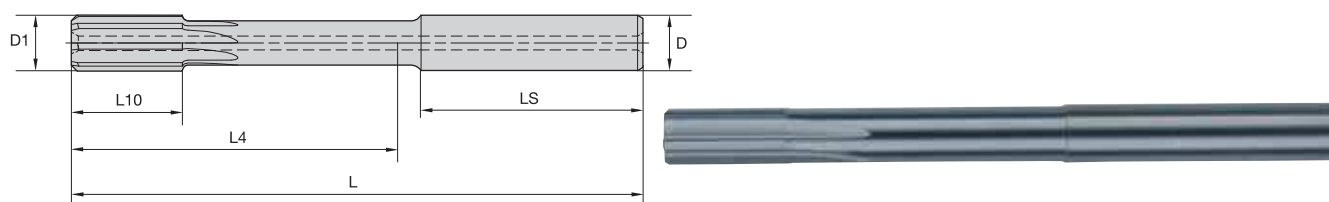
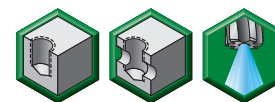


Hole Finishing

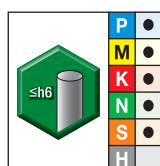
HSR™ Solid Carbide Reaming Tools



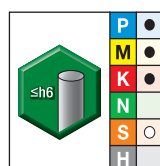
- Standard reamers listed are ground to achieve an H7 tolerance hole.
IT6 capability is available. Additional diameters and lengths made to order.



■ HSR Reamers with Straight Flutes for Blind Holes • K10F™/K10F-DCFD™ • 5-14mm



grade K10F
uncoated



grade K10F-DCFD
TiAlN

- first choice
- alternate choice

order #	catalogue #	order #	catalogue #	D1	D	L	L4	L10	LS	Z
2437472	050270-000500	2441337	450270-000500	5,00	6,00	74	32	12	36	4
2437523	050270-000600	2441339	450270-000600	6,00	6,00	74	33	12	36	4
2437525	050270-000800	2441341	450270-000800	8,00	8,00	91	50	16	36	6
2437526	050270-001000	2441342	450270-001000	10,00	10,00	103	58	20	40	6
2437527	050270-001200	2441353	450270-001200	12,00	12,00	118	68	24	45	6
2437529	050270-001400	2441354	450270-001400	14,00	14,00	132	81	28	45	6