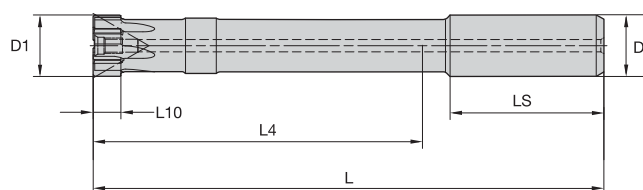


Hole Finishing

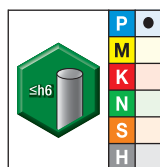
HSR™ Cermet-Tipped Reaming Tools



- Standard reamers listed are ground to achieve an H7 tolerance hole.
IT6 capability is available. Additional diameters and lengths made to order.



■ HSR Reamers with Straight Flutes for Blind Holes • CERMET-DCFD™ • 14–20mm



grade CERMET-DCFD
TiAlN

order #	catalogue #	D1	D	L	L4	L10	LS	Z
3888407	456680-001400	14,00	16,00	145	76	8	49	6
3888408	456680-001500	15,00	16,00	145	76	8	49	6
3888409	456680-001600	16,00	20,00	157	86	8	51	6
3888410	456680-001700	17,00	20,00	157	86	10	51	6
3888411	456680-001800	18,00	20,00	171	100	10	51	6
3888412	456680-001900	19,00	20,00	171	100	10	51	6
3888413	456680-002000	20,00	20,00	200	129	10	51	6

- first choice
- alternate choice