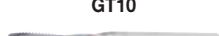
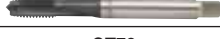
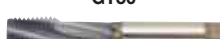


High-Performance Taps

Selection Guide

★ ★★ ★★★ Good Better Best	hole		thread		coolant		size range	grade/ coating	material				chamfer		helix angle	dimension	
	through	blind	cutting	forming	flood	through			carbide	HSS-E-PM	HSS-E	HSS	type	form			
series							min-max										
Spiral-Point and Left-Hand Spiral-Flute Taps																	
 GT20	X		X		X		M3-M42	GP6520, GM6515		X			plug	D	L15°	DIN 371, 374, 376	
 GT20	X		X		X		M24-M42	GP6520		X			plug	D	L15°	DIN 376, XL	
 GT21	X		X			X	M5-M14	GP6520, GM6515		X			plug	D	L15°	DIN 371, 376	
 GT10	X		X		X		M3-M20	WS32MG		X			plug	D	L8°	DIN 371, 376	
 GT14	X		X		X		M3-M12	WN35MG		X			plug	B	0°	DIN 371, 376	
 GT70	X		X		X		M3-M16	WN48EG		X			plug	B	0°	DIN 371, 376	
 GT00	X		X		X		M3-M20	WP31MG		X			plug	B	0°	DIN 371, 374, 376	
 VTSP060	X		X		X		#4-1"	WP49EG, WU41EG			X		plug	B	0°	DIN 371, 376	
 VTSP065	X		X		X		M2-M36	WP42EG, WU41EG, WP49EG, WU40EG			X		plug	B	0°	DIN 371, 374, 376	
 VTSP075	X		X		X		M3-M20	WU41EG, WU40EG			X		plug	B	0°	JIS	
Spiral-Flute Taps																	
 GT30		X	X		X		M24-M42	GP6520		X			semi-bottom	C	45°	DIN 376, XL	
 GT30		X	X		X		M3-M42	GP6520, GM6515, GP6505		X			semi-bottom	C	45°	DIN 371, 374, 376	
 GT31		X	X			X	M5-M42	GP6520, GM6515		X			semi-bottom	C	45°	DIN371, 376	
 GT31		X	X			X	M24-M42	GP6520		X			semi-bottom	C	45°	DIN 376, XL	
 GT32		X	X		X		M5-M16	GP6520		X			bottoming	E	45°	DIN 371, 374, 376	
 GT33		X	X			X	M5-M16	GP6520		X			bottoming	E	45°	DIN 371, 374, 376	
 GT50		X	X		X		M24-M42	GP6520		X			semi-bottom	C	15°	DIN 376, XL	
 GT51		X	X			X	M24-M42	GP6520		X			semi-bottom	C	15°	DIN 376, XL	
 GT12		X	X		X		M3-M20	WS32MG		X			semi-bottom	C	10°	DIN 371, 376	
 GT16		X	X		X		M3-M12	WN35MG		X			semi-bottom	C	30°	DIN 371	
 GT80		X	X		X		M3-M20	WN48EG		X			semi-bottom	C	45°	DIN 371, 376	