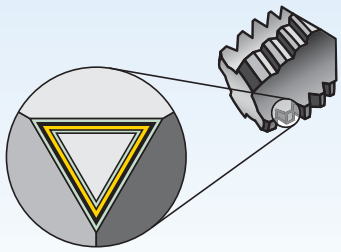
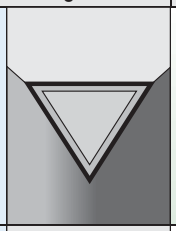
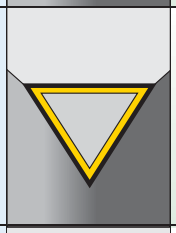
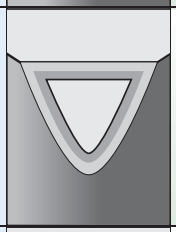
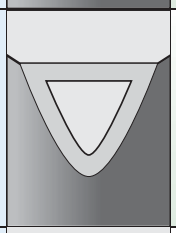
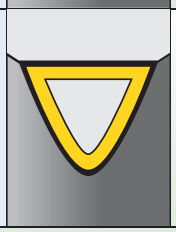


Coatings are designed for optimised tapping performance in specific materials.

P	Steel
M	Stainless Steel
K	Cast Iron
N	Non-Ferrous
S	High-Temp Alloys
H	Hardened Materials

wear resistance ← → toughness

Grade	Coating	Grade Description	05	10	15	20	25	30	35	40	45
WK12PG		PVD coated TiCN and fine grain carbide. Extraordinary wear resistance when tapping cast iron. High-temperature hardness allows long life at up to 4x faster speed than HSS-E-PM taps.	K	K	K						
WN14PG		Coated carbide, PVD two-layer coating over fine-grain carbide. Coating consists of low friction CrC/C over wear-resistant TiN. CrC/C resists galling of non-ferrous materials to the tap. Provides superior performance for tapping cast aluminium and other non-ferrous materials.	N	N	N						
WH16PG		Coated carbide, PVD two-layer coating with heat-resistant TiAlN base layer and low-friction MoS_2 top layer over carbide substrate. Use in hardened steel 55–63 HRC.				H	H	H			
GP6520		Coated HSS-E-PM, PVD heat- and wear-resistant high-vanadium cobalt powder metal HSS substrate coated with wear-resistant TiCN base layer. Use in steel, cast iron, and cast aluminium with silicon.	P	P	P	P	P	P			
GM6515		HSS-E-PM, PVD heat- and wear-resistant high-vanadium cobalt powder metal HSS substrate. Coating consists of low-friction CrC/C over wear-resistant TiN base layer. Use for tapping stainless steel and non-ferrous materials.	M	M	M	M	M	M			