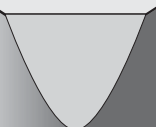


Coatings are designed for optimised tapping performance in specific materials.

P	Steel
M	Stainless Steel
K	Cast Iron
N	Non-Ferrous
S	High-Temp Alloys
H	Hardened Materials

		wear resistance ← → toughness											
Coating		Grade Description			05	10	15	20	25	30	35	40	45
WU41EG		Coated HSS-E substrate with TiN PVD layer. Use in multiple applications, including steel, stainless steel, ductile cast iron, and cast aluminium.	P										
			M										
			K										
			N										
WP49EG		HSS-E substrate with black oxide surface treatment. Use in a variety of materials, including steel, stainless steel, and ductile iron. Not recommended for non-ferrous materials.	P										
			M										
			K										
WU40EG		Uncoated HSS-E grade with bright surface. Use in easy-to-machine, general-purpose applications.	P										
			M										
			K										
			N										
WN48EG		Coated HSS-E, PVD lower vanadium HSS-E substrate with DLC coating. Use for tapping non-ferrous materials with low cutting temperatures like wrought aluminium. Not recommended for steel.											
			N										