

High-Performance Victory™ HSS-E-PM Taps

- Left-hand spiral flutes to push chips ahead in through holes.
- Manufactured from powdered metal high-speed steel coated for thread cutting in various applications.
- Offer performance advantages over conventional high-speed steel taps.
- Long tap life at up to 50% higher tapping speed than HSS taps.
- PVD coatings offer outstanding thermal stability, hot hardness, oxidation resistance, and low coefficient of friction.
- Low runout of thread and chamfer.
- Excellent chip control.
- Reliable performance.
- Exceptional thread quality.

Multipurpose VariTap™

- Unique spiral-point geometry provides low tapping torque while pushing chips ahead of the tap in through holes.
- Manufactured from high-vanadium HSS-E to provide long and consistent life.
- Ideal for customers who have a variety of materials to machine.
- Geometry designed to allow tapping of a wide variety of ductile materials: carbon and alloy steels, stainless steels, ductile iron, and cast aluminium.
- Wide range of inch and metric standard sizes, pitch diameter limits, classes of fit, chamfer styles, and coatings.

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