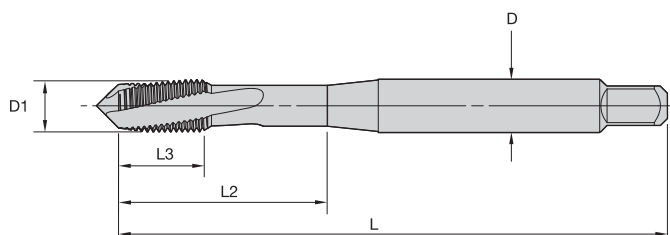


## High-Performance Taps

Victory™ Left-Hand Spiral-Flute HSS-E-PM Taps • Through Holes

**WIDIA**  
GTD™

- GM6515 TiN + CrC/C for stainless steel.
- GP6520 TiCN for steel.

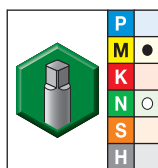
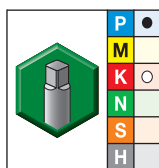


Shank Tolerance

| D mm   | tolerance h6 |
|--------|--------------|
| >3-6   | +0, -0,008   |
| >6-10  | +0, -0,009   |
| >10-18 | +0, -0,011   |
| >18-30 | +0, -0,013   |
| >30-50 | +0, -0,016   |

**WIDIA**  
**VICTORY**

■ GT20 • Form D Plug Chamfer • Metric DIN 371, 374, and 376 • For Steel and Stainless Steel



- first choice
- alternate choice

| grade GP6520<br>TiCN |             | grade GM6515<br>TiN+CrC/C |             | metric dimensions |     |    |     |      | number<br>of flutes | dimension<br>standard | class<br>of fit |
|----------------------|-------------|---------------------------|-------------|-------------------|-----|----|-----|------|---------------------|-----------------------|-----------------|
| order #              | catalogue # | order #                   | catalogue # | D1 size           | L   | L3 | L2  | D    |                     |                       |                 |
| 3955084              | GT205094    | 3955047                   | GT205077    | M3 X 0,5          | 56  | 8  | 18  | 3,5  | 2                   | DIN 371               | 6HX             |
| 3955085              | GT205095    | 3955048                   | GT205078    | M4 X 0,7          | 63  | 10 | 21  | 4,5  | 2                   | DIN 371               | 6HX             |
| 3955086              | GT205096    | 3955049                   | GT205079    | M5 X 0,8          | 70  | 10 | 25  | 6,0  | 2                   | DIN 371               | 6HX             |
| 3955087              | GT205097    | 3955050                   | GT205080    | M6 X 1            | 80  | 10 | 30  | 6,0  | 3                   | DIN 371               | 6HX             |
| 3955124              | GT205104    | 3955077                   | GT205087    | M8 X 1            | 90  | 13 | 35  | 6,0  | 3                   | DIN 374               | 6HX             |
| 3955088              | GT205098    | 3955051                   | GT205081    | M8 X 1,25         | 90  | 13 | 35  | 8,0  | 3                   | DIN 371               | 6HX             |
| 3955125              | GT205105    | 3955078                   | GT205088    | M10 X 1           | 90  | 10 | 35  | 7,0  | 3                   | DIN 374               | 6HX             |
| 3955126              | GT205106    | 3955079                   | GT205089    | M10 X 1,25        | 100 | 15 | 39  | 7,0  | 3                   | DIN 374               | 6HX             |
| 3955089              | GT205099    | 3955052                   | GT205082    | M10 X 1,5         | 100 | 15 | 39  | 10,0 | 3                   | DIN 371               | 6HX             |
| 3955127              | GT205107    | 3955080                   | GT205090    | M12 X 1,5         | 100 | 15 | 39  | 9,0  | 3                   | DIN 374               | 6HX             |
| 3955090              | GT205100    | 3955073                   | GT205083    | M12 X 1,75        | 110 | 18 | 44  | 9,0  | 3                   | DIN 376               | 6HX             |
| 3955128              | GT205108    | 3955081                   | GT205091    | M14 X 1,5         | 100 | 15 | 47  | 11,0 | 4                   | DIN 374               | 6HX             |
| 3955091              | GT205101    | 3955074                   | GT205084    | M14 X 2           | 110 | 20 | 52  | 11,0 | 4                   | DIN 376               | 6HX             |
| 3955129              | GT205109    | 3955082                   | GT205092    | M16 X 1,5         | 100 | 15 | 46  | 12,0 | 4                   | DIN 374               | 6HX             |
| 3955092              | GT205102    | 3955075                   | GT205085    | M16 X 2           | 110 | 20 | 51  | 12,0 | 4                   | DIN 376               | 6HX             |
| 3955130              | GT205110    | 3955083                   | GT205093    | M18 X 1,5         | 110 | 15 | 50  | 14,0 | 4                   | DIN 374               | 6HX             |
| 3955123              | GT205103    | 3955076                   | GT205086    | M20 X 2,5         | 140 | 25 | 64  | 16,0 | 4                   | DIN 376               | 6HX             |
| 4033723              | GT205111    | -                         | -           | M24 X 3           | 160 | 30 | 77  | 18,0 | 5                   | DIN 376               | 6HX             |
| 4033725              | GT205113    | -                         | -           | M30 X 3,5         | 180 | 35 | 91  | 22,0 | 5                   | DIN 376               | 6HX             |
| 4033726              | GT205114    | -                         | -           | M33 X 3,5         | 180 | 35 | 100 | 25,0 | 5                   | DIN 376               | 6HX             |
| 4033728              | GT205116    | -                         | -           | M36 X 4           | 200 | 40 | 110 | 28,0 | 6                   | DIN 376               | 6HX             |
| 4033730              | GT205118    | -                         | -           | M42 X 4,5         | 200 | 45 | 120 | 32,0 | 6                   | DIN 376               | 6HX             |