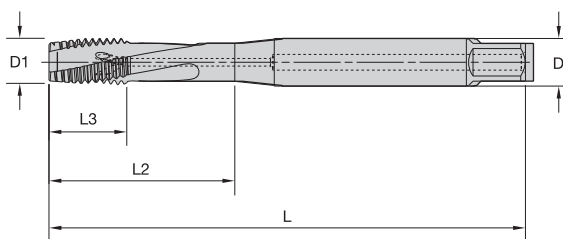


High-Performance Taps

Victory™ Left-Hand Spiral-Flute HSS-E-PM Taps • Through Holes

WIDIA
GTD™

- GM6515 TiN + CrC/C for stainless steel.
- GP6520 TiCN for steel.

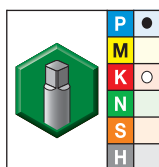


Shank Tolerance

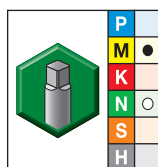
D mm	tolerance h6
>3-6	+0, -0,008
>6-10	+0, -0,009
>10-18	+0, -0,011
>18-30	+0, -0,013
>30-50	+0, -0,016

WIDIA
VICTORY

■ GT21 • Form D Plug Chamfer • Through Coolant • Metric DIN 371 and 376 • For Steel and Stainless Steel



grade GP6520
TiCN



grade GM6515
TiN+CrC/C

- first choice
- alternate choice

grade GP6520 TiCN		grade GM6515 TiN+CrC/C		metric dimensions					number of flutes	dimension standard	class of fit
order #	catalogue #	order #	catalogue #	D1 size	L	L3	L2	D			
3955054	GT215007	3955038	GT215001	M5 X 0,8	70	10	25	6,0	2	DIN 371	6HX
3955055	GT215008	3955039	GT215002	M6 X 1	80	10	30	6,0	3	DIN 371	6HX
3955056	GT215009	3955040	GT215003	M8 X 1,25	90	13	35	8,0	3	DIN 371	6HX
3955057	GT215010	3955041	GT215004	M10 X 1,5	100	15	39	10,0	3	DIN 371	6HX
3955058	GT215011	3955042	GT215005	M12 X 1,75	110	18	44	9,0	3	DIN 376	6HX
3955059	GT215012	3955053	GT215006	M14 X 2	110	20	52	11,0	4	DIN 376	6HX