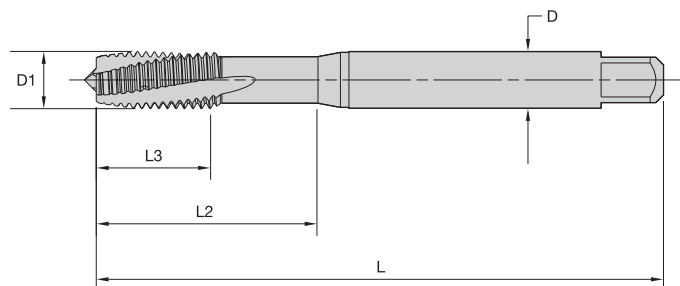
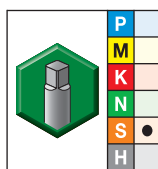


- WS32MG TiCN for nickel and nickel alloys.



Shank Tolerance

D mm	tolerance h9
1-3	+0, -0,025
>3-6	+0, -0,030
>6-10	+0, -0,036
>10-18	+0, -0,043
>18-30	+0, -0,052


GT10 • Form D Plug Chamfer • Metric DIN 371 and 376 • For Nickel and Nickel Alloys


- first choice
- alternate choice

grade WS32MG TiCN		metric dimensions					number of flutes	dimension standard	class of fit
order #	catalogue #	D1 size	L	L3	L2	D			
4160100	GT105001	M3 X 0,5	56	11	18	3,5	2	DIN 371	6HX
4160101	GT105002	M4 X 0,7	63	13	21	4,5	3	DIN 371	6HX
4160102	GT105003	M5 X 0,8	70	15	25	6,0	3	DIN 371	6HX
4160103	GT105004	M6 X 1	80	17	30	6,0	3	DIN 371	6HX
4160104	GT105005	M8 X 1,25	90	20	35	8,0	3	DIN 371	6HX
4160105	GT105006	M10 X 1,5	100	22	39	10,0	3	DIN 371	6HX
4160106	GT105007	M12 X 1,75	110	24	—	9,0	3	DIN 376	6HX
4160107	GT105008	M14 X 2	110	26	—	11,0	3	DIN 376	6HX
4160108	GT105009	M16 X 2	110	27	—	12,0	3	DIN 376	6HX
4160109	GT105010	M20 X 2,5	140	32	—	16,0	3	DIN 376	6HX