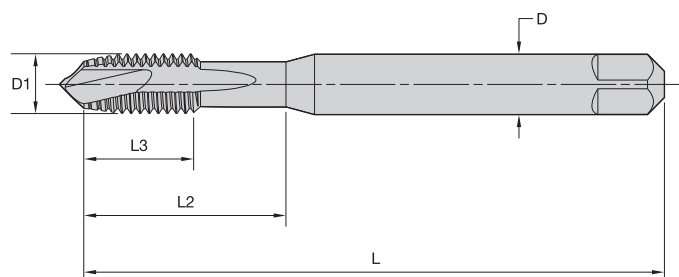


High-Performance Taps

Victory™ Spiral-Point Plug HSS-E-PM Taps • Through Holes

WIDIA
GTD™

- WN35MG TiN/DLC for titanium and titanium alloys.

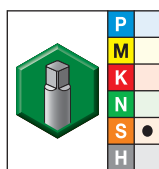


Shank Tolerance

D mm	tolerance h9
1-3	+0, -0,025
>3-6	+0, -0,030
>6-10	+0, -0,036
>10-18	+0, -0,043
>18-30	+0, -0,052

WIDIA
VICTORY

■ GT14 • Form B Plug Chamfer • Metric DIN 371 and 376 • For Titanium and Titanium Alloys



- first choice
- alternate choice

grade WN35MG TiN/DLC		metric dimensions					number of flutes	dimension standard	class of fit
order #	catalogue #	D1 size	L	L3	L2	D			
4160093	GT145001	M3 X 0,5	56	11	18	3,5	3	DIN 371	6HX
4160094	GT145002	M4 X 0,7	63	13	21	4,5	3	DIN 371	6HX
4160095	GT145003	M5 X 0,8	70	15	25	6,0	3	DIN 371	6HX
4160096	GT145004	M6 X 1	80	17	30	6,0	3	DIN 371	6HX
4160097	GT145005	M8 X 1,25	90	20	35	8,0	3	DIN 371	6HX
4160098	GT145006	M10 X 1,5	100	22	39	10,0	3	DIN 371	6HX
4160099	GT145007	M12 X 1,75	110	24	—	9,0	3	DIN 376	6HX