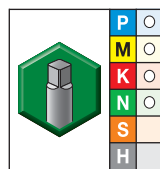
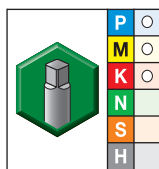
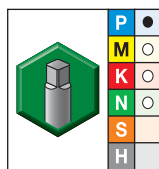
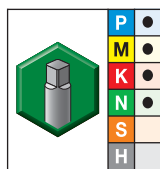


(VT-SPO • Form B Plug Chamfer • Metric DIN 371, 374, and 376 — continued)



● first choice  
○ alternate choice

| grade WP42EG<br>TiCN |             | grade WU41EG<br>TiN |             | grade WP49EG<br>Oxide |             | grade WU40EG<br>Bright |             | metric<br>dimensions |     |    |    |      | number dimension class<br>of flutes standard of fit |         |    |
|----------------------|-------------|---------------------|-------------|-----------------------|-------------|------------------------|-------------|----------------------|-----|----|----|------|-----------------------------------------------------|---------|----|
| order #              | catalogue # | order #             | catalogue # | order #               | catalogue # | order #                | catalogue # | D1 size              | L   | L3 | L2 | D    |                                                     |         |    |
| 5366693              | VTSP06519   | 5366692             | VTSP06519   | 5366695               | VTSP06519   | 5366696                | VTSP06519   | M7 X 1               | 80  | 12 | 30 | 7,0  | 3                                                   | DIN 371 | 6H |
| -                    | -           | -                   | -           | 5366697               | VTSP06520   | -                      | -           | M7 X 1               | 80  | 12 | 30 | 7,0  | 3                                                   | DIN 371 | 6G |
| -                    | -           | -                   | -           | 5368614               | VTSP06551   | 5368615                | VTSP06551   | M8 X 0,75            | 80  | 12 | 30 | 6,0  | 3                                                   | DIN 374 | 6H |
| -                    | -           | -                   | -           | 5368616               | VTSP06552   | 5368617                | VTSP06552   | M8 X 1               | 90  | 15 | 35 | 6,0  | 3                                                   | DIN 374 | 6H |
| -                    | -           | 5368546             | VTSP06529   | 5368547               | VTSP06529   | 5368548                | VTSP06529   | M8 X 1,25            | 90  | 15 | 35 | 6,0  | 3                                                   | DIN 376 | 6H |
| 5366700              | VTSP06521   | 5366698             | VTSP06521   | 5366701               | VTSP06521   | 5366703                | VTSP06521   | M8 X 1,25            | 90  | 15 | 35 | 8,0  | 3                                                   | DIN 371 | 6H |
| -                    | -           | -                   | -           | 5366704               | VTSP06522   | -                      | -           | M8 X 1,25            | 90  | 15 | 35 | 8,0  | 3                                                   | DIN 371 | 6G |
| -                    | -           | -                   | -           | 5368618               | VTSP06553   | 5368619                | VTSP06553   | M10 X 0,75           | 90  | 15 | 35 | 7,0  | 3                                                   | DIN 374 | 6H |
| -                    | -           | -                   | -           | 5368620               | VTSP06554   | 5368621                | VTSP06554   | M10 X 1              | 90  | 15 | 35 | 7,0  | 3                                                   | DIN 374 | 6H |
| -                    | -           | -                   | -           | 5368622               | VTSP06555   | 5368623                | VTSP06555   | M10 X 1,25           | 100 | 18 | 39 | 7,0  | 3                                                   | DIN 374 | 6H |
| -                    | -           | -                   | -           | 5366709               | VTSP06524   | -                      | -           | M10 X 1,5            | 100 | 18 | 39 | 10,0 | 3                                                   | DIN 371 | 6G |
| 5366706              | VTSP06523   | 5366705             | VTSP06523   | 5366707               | VTSP06523   | 5366708                | VTSP06523   | M10 X 1,5            | 100 | 18 | 39 | 10,0 | 3                                                   | DIN 371 | 6H |
| -                    | -           | 5368549             | VTSP06530   | 5368550               | VTSP06530   | 5368551                | VTSP06530   | M10 X 1,5            | 100 | 18 | 39 | 7,0  | 3                                                   | DIN 376 | 6H |
| -                    | -           | -                   | -           | 5368624               | VTSP06556   | 5368625                | VTSP06556   | M11 X 1              | 90  | 15 | 36 | 8,0  | 3                                                   | DIN 374 | 6H |
| -                    | -           | -                   | -           | 5368626               | VTSP06557   | 5368627                | VTSP06557   | M12 X 1              | 100 | 21 | 39 | 9,0  | 3                                                   | DIN 374 | 6H |
| -                    | -           | -                   | -           | 5368628               | VTSP06558   | 5368629                | VTSP06558   | M12 X 1,25           | 100 | 21 | 39 | 9,0  | 3                                                   | DIN 374 | 6H |
| -                    | -           | -                   | -           | 5368630               | VTSP06559   | 5368631                | VTSP06559   | M12 X 1,5            | 100 | 21 | 39 | 9,0  | 3                                                   | DIN 374 | 6H |
| -                    | -           | -                   | -           | 5368556               | VTSP06532   | -                      | -           | M12 X 1,75           | 110 | 21 | 44 | 9,0  | 3                                                   | DIN 376 | 6G |
| 5368553              | VTSP06531   | 5368552             | VTSP06531   | 5368554               | VTSP06531   | 5368555                | VTSP06531   | M12 X 1,75           | 110 | 21 | 44 | 9,0  | 3                                                   | DIN 376 | 6H |
| -                    | -           | -                   | -           | 5368632               | VTSP06560   | 5368633                | VTSP06560   | M14 X 1              | 100 | 21 | 47 | 11,0 | 3                                                   | DIN 374 | 6H |
| -                    | -           | -                   | -           | 5368634               | VTSP06561   | 5368635                | VTSP06561   | M14 X 1,25           | 100 | 21 | 47 | 11,0 | 3                                                   | DIN 374 | 6H |
| -                    | -           | -                   | -           | 5368636               | VTSP06562   | 5368637                | VTSP06562   | M14 X 1,5            | 100 | 21 | 47 | 11,0 | 3                                                   | DIN 374 | 6H |
| 5368558              | VTSP06533   | 5368557             | VTSP06533   | 5368559               | VTSP06533   | 5368560                | VTSP06533   | M14 X 2              | 110 | 24 | 52 | 11,0 | 3                                                   | DIN 376 | 6H |
| -                    | -           | -                   | -           | 5368561               | VTSP06534   | -                      | -           | M14 X 2              | 110 | 24 | 52 | 11,0 | 3                                                   | DIN 376 | 6G |
| -                    | -           | -                   | -           | 5368638               | VTSP06563   | 5368639                | VTSP06563   | M16 X 1              | 100 | 21 | 46 | 12,0 | 3                                                   | DIN 374 | 6H |
| -                    | -           | -                   | -           | 5368640               | VTSP06564   | 5368641                | VTSP06564   | M16 X 1,5            | 100 | 21 | 46 | 12,0 | 3                                                   | DIN 374 | 6H |
| 5368563              | VTSP06535   | 5368562             | VTSP06535   | 5368565               | VTSP06535   | 5368566                | VTSP06535   | M16 X 2              | 110 | 24 | 51 | 12,0 | 3                                                   | DIN 376 | 6H |
| -                    | -           | -                   | -           | 5368567               | VTSP06536   | -                      | -           | M16 X 2              | 110 | 24 | 51 | 12,0 | 3                                                   | DIN 376 | 6G |
| -                    | -           | -                   | -           | 5368642               | VTSP06565   | 5368643                | VTSP06565   | M18 X 1              | 110 | 21 | 50 | 14,0 | 3                                                   | DIN 374 | 6H |
| -                    | -           | -                   | -           | 5368683               | VTSP06566   | 5368684                | VTSP06566   | M18 X 1,5            | 110 | 21 | 50 | 14,0 | 3                                                   | DIN 374 | 6H |
| -                    | -           | -                   | -           | 5368685               | VTSP06567   | 5368686                | VTSP06567   | M18 X 2              | 125 | 30 | 58 | 14,0 | 3                                                   | DIN 374 | 6H |
| 5368569              | VTSP06537   | 5368568             | VTSP06537   | 5368570               | VTSP06537   | 5368571                | VTSP06537   | M18 X 2,5            | 125 | 30 | 58 | 14,0 | 3                                                   | DIN 376 | 6H |
| -                    | -           | -                   | -           | 5368687               | VTSP06568   | 5368688                | VTSP06568   | M20 X 1              | 125 | 24 | 56 | 16,0 | 3                                                   | DIN 374 | 6H |
| -                    | -           | -                   | -           | 5368689               | VTSP06569   | 5368690                | VTSP06569   | M20 X 1,5            | 125 | 24 | 56 | 16,0 | 3                                                   | DIN 374 | 6H |
| -                    | -           | -                   | -           | 5368691               | VTSP06570   | 5368692                | VTSP06570   | M20 X 2              | 140 | 30 | 64 | 16,0 | 3                                                   | DIN 374 | 6H |
| 5368573              | VTSP06538   | 5368572             | VTSP06538   | 5368574               | VTSP06538   | 5368575                | VTSP06538   | M20 X 2,5            | 140 | 30 | 64 | 16,0 | 3                                                   | DIN 376 | 6H |

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