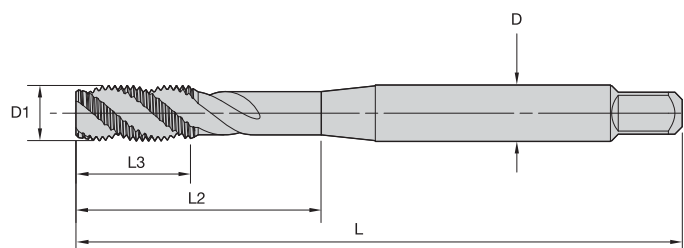


High-Performance Taps

Victory™ Spiral-Flute HSS-E-PM Taps • Blind Holes

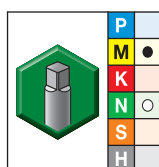
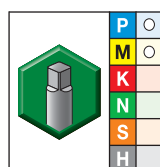
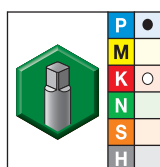
WIDIA
 GTD™

- GM6515 TiN + CrC/C for stainless steel.
- GP6520 TiCN for steel.
- GP6505 oxide for steel.



Shank Tolerance

D mm	tolerance h6
>3-6	+0, -0,008
>6-10	+0, -0,009
>10-18	+0, -0,011
>18-30	+0, -0,013
>30-50	+0, -0,016

WIDIA
VICTORY
■ GT30 • Form C Semi-Bottoming Chamfer • Metric DIN 371, 374, and 376 • For Steel and Stainless Steel


- first choice
- alternate choice

grade GP6520 TiCN		grade GP6505 Oxide		grade GM6515 TiN+CrC/C		metric dimensions					number of flutes	dimension standard	class of fit
order #	catalogue #	order #	catalogue #	order #	catalogue #	D1 size	L	L3	L2	D			
3954929	GT305097	4035066	GT305116	3955098	GT305148	M3 X 0,5	56	8	18	3,5	3	DIN 371	6HX
3954930	GT305098	4035067	GT305117	3955099	GT305079	M4 X 0,7	63	10	21	4,5	3	DIN 371	6HX
3954931	GT305099	4035068	GT305118	3955100	GT305080	M5 X 0,8	70	10	25	6,0	3	DIN 371	6HX
3954932	GT305100	4035069	GT305119	3955101	GT305081	M6 X 1	80	10	30	6,0	3	DIN 371	6HX
3955031	GT305109	-	-	3955110	GT305090	M8 X 1	90	13	35	6,0	3	DIN 374	6HX
3955023	GT305101	4035070	GT305120	3955102	GT305082	M8 X 1,25	90	13	35	8,0	3	DIN 371	6HX
3955032	GT305110	-	-	3955111	GT305091	M10 X 1	90	10	35	7,0	3	DIN 374	6HX
3955033	GT305111	-	-	3955112	GT305092	M10 X 1,25	100	15	39	7,0	3	DIN 374	6HX
3955024	GT305102	4035071	GT305121	3955103	GT305083	M10 X 1,5	100	15	39	10,0	3	DIN 371	6HX
3955034	GT305112	-	-	3955113	GT305093	M12 X 1,5	100	15	39	9,0	4	DIN 374	6HX
3955025	GT305103	4035072	GT305122	3955104	GT305084	M12 X 1,75	110	18	44	9,0	4	DIN 376	6HX
3955035	GT305113	-	-	3955114	GT305094	M14 X 1,5	100	15	47	11,0	4	DIN 374	6HX
3955026	GT305104	4035073	GT305123	3955105	GT305085	M14 X 2	110	20	52	11,0	4	DIN 376	6HX
3955036	GT305114	-	-	3955115	GT305095	M16 X 1,5	100	15	46	12,0	4	DIN 374	6HX
3955027	GT305105	4035074	GT305124	3955106	GT305086	M16 X 2	110	20	51	12,0	4	DIN 376	6HX
3955037	GT305115	-	-	3955116	GT305096	M18 X 1,5	110	15	50	14,0	4	DIN 374	6HX
3955028	GT305106	-	-	3955107	GT305087	M18 X 2,5	125	25	58	14,0	4	DIN 376	6HX
3955029	GT305107	-	-	3955108	GT305088	M22 X 2,5	140	25	70	18,0	4	DIN 376	6HX
3955030	GT305108	-	-	3955109	GT305089	M24 X 3	160	30	77	18,0	5	DIN 376	6HX
4033733	GT305161	-	-	-	-	M24 X 3	160	30	77	18,0	5	DIN 376	6HX
4033735	GT305163	-	-	-	-	M30 X 3,5	180	35	91	22,0	5	DIN 376	6HX
4033736	GT305164	-	-	-	-	M33 X 3,5	180	35	100	25,0	5	DIN 376	6HX
4033738	GT305166	-	-	-	-	M36 X 4	200	40	110	28,0	5	DIN 376	6HX
4033740	GT305168	-	-	-	-	M42 X 4,5	200	45	120	32,0	5	DIN 376	6HX