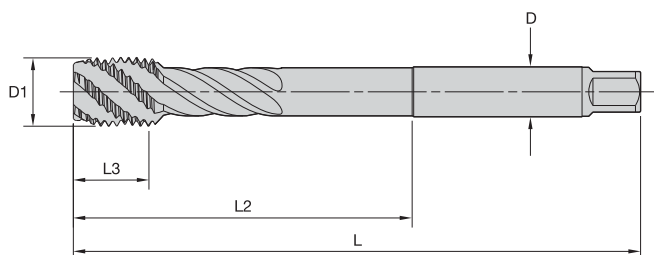


- GP6520 TiCN for steel and cast iron.

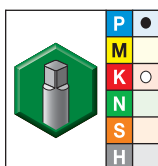


Shank Tolerance

D mm	tolerance h6
12-18	+0, -0,011
20-30	+0, -0,013
32-36	+0, -0,016



- GT30 • Form C Semi-Bottoming Chamfer • Larger Sizes • Metric Extra Long • For Steel and Cast Iron



- first choice
- alternate choice

grade GP6520 TiCN		metric dimensions					number of flutes	class of fit
order #	catalogue #	D1 size	L	L3	L2	D		
4033776	GT305151	M24 X 3	200	30	120	18,0	5	6HX
4033778	GT305153	M30 X 3,5	250	35	150	22,0	5	6HX
4033779	GT305154	M33 X 3,5	250	35	150	25,0	5	6HX
4033781	GT305156	M36 X 4	250	40	150	28,0	5	6HX
4033783	GT305158	M42 X 4,5	300	45	180	32,0	5	6HX