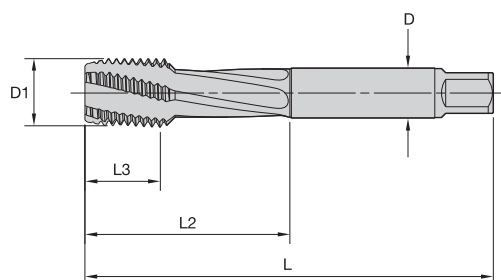


High-Performance Taps

Victory™ Spiral-Flute HSS-E-PM Taps • Blind Holes

WIDIA
GTD™

- GP6520 TiCN for steel and cast iron.

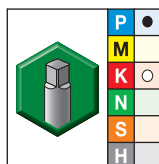


Shank Tolerance

D mm	tolerance h6
12-18	+0, -0,011
20-30	+0, -0,013
32-36	+0, -0,016

WIDIA
VICTORY

■ GT50 • Form C Semi-Bottoming Chamfer • Larger Sizes • Metric DIN 376 • For Steel and Cast Iron



- first choice
- alternate choice

grade GP6520 TiCN		metric dimensions					number of flutes	dimension standard	class of fit
order #	catalogue #	D1 size	L	L3	L2	D			
4154254	GT505001	M24 X 3	160	30	77	18,0	4	DIN 376	6HX
4154255	GT505002	M30 X 3,5	180	35	91	22,0	5	DIN 376	6HX
4154256	GT505003	M33 X 3,5	180	35	100	25,0	5	DIN 376	6HX
4154257	GT505004	M36 X 4	200	40	110	28,0	5	DIN 376	6HX
4154258	GT505005	M42 X 4,5	200	45	120	32,0	6	DIN 376	6HX