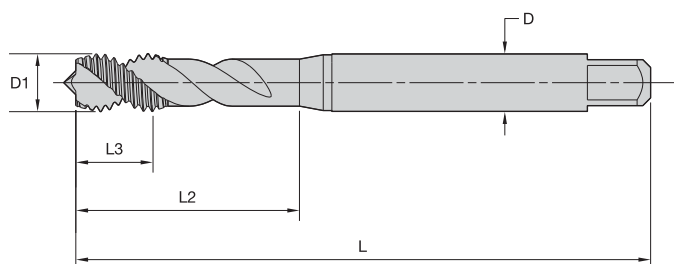


High-Performance Taps

Victory™ Spiral-Flute HSS-E Taps • Blind Holes

WIDIA
GTD™

- WN48EG DLC for aluminium.

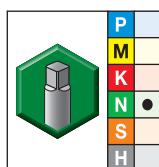


Shank Tolerance

D mm	tolerance h9
1-3	+0, -0,025
3,5-6	+0, -0,030
7-10	+0, -0,036
11-18	+0, -0,043

WIDIA
VICTORY

■ GT80 • Form C Semi-Bottoming Chamfer • Metric DIN 371 and 376 • For Aluminium



- first choice
- alternate choice

grade WN48EG DLC		metric dimensions					number of flutes	dimension standard	class of fit
order #	catalogue #	D1 size	L	L3	L2	D			
4160054	GT805001	M3 X 0,5	56	6	18	3,5	2	DIN 371	6H
4160055	GT805002	M4 X 0,7	63	7	21	4,5	2	DIN 371	6H
4160056	GT805003	M5 X 0,8	70	8	25	6,0	2	DIN 371	6H
4160057	GT805004	M6 X 1	80	10	30	6,0	2	DIN 371	6H
4160058	GT805005	M8 X 1,25	90	14	35	8,0	2	DIN 371	6H
4160059	GT805006	M10 X 1,5	100	16	39	10,0	2	DIN 371	6H
4160060	GT805007	M12 X 1,75	110	18	—	9,0	3	DIN 376	6H
4160061	GT805008	M16 X 2	110	22	—	12,0	3	DIN 376	6H
4160062	GT805009	M20 X 2,5	140	25	—	16,0	3	DIN 376	6H