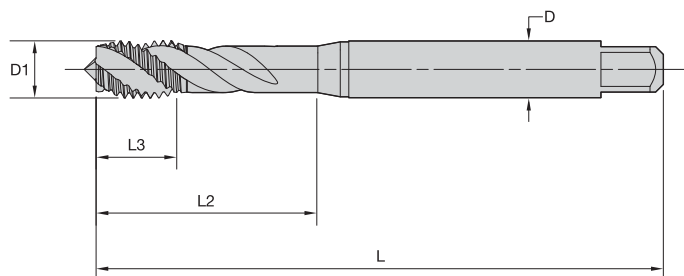


High-Performance Taps

Victory™ Spiral-Flute HSS-E-PM Taps • Blind Holes 3 x D

WIDIA
GTD™

- WH36MG TiAlN/MoS₂ for steel
32–44 HRC (3 x D).

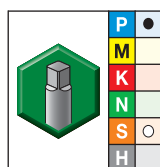


Shank Tolerance

D mm	tolerance h9
1–3	+0, -0,025
>3–6	+0, -0,030
>6–10	+0, -0,036
>10–18	+0, -0,043
>18–30	+0, -0,052

WIDIA
VICTORY

■ GT04 • Form C Semi-Bottoming Chamfer • Metric DIN 371, 374, and 376 • For Hard Steel



- first choice
- alternate choice

grade WH36MG TiN+MoS ₂		metric dimensions					number of flutes	dimension standard	class of fit
order #	catalogue #	D1 size	L	L3	L2	D			
4158471	GT045001	M3 X 0,5	56	6	18	3,5	3	DIN 371	6H
4158472	GT045002	M4 X 0,7	63	7	21	4,5	3	DIN 371	6H
4158763	GT045003	M5 X 0,8	70	8	25	6,0	3	DIN 371	6H
4158764	GT045004	M6 X 1	80	10	30	6,0	3	DIN 371	6H
4158772	GT045012	M8 X 1	90	10	—	6,0	3	DIN 374	6H
4158765	GT045005	M8 X 1,25	90	14	35	8,0	3	DIN 371	6H
4158773	GT045013	M10 X 1	90	10	—	7,0	3	DIN 374	6H
4158774	GT045014	M10 X 1,25	100	16	—	7,0	3	DIN 374	6H
4158766	GT045006	M10 X 1,5	100	16	39	10,0	3	DIN 371	6H
4158775	GT045015	M12 X 1,25	100	15	—	9,0	4	DIN 374	6H
4158776	GT045016	M12 X 1,5	100	15	—	9,0	4	DIN 374	6H
4158767	GT045007	M12 X 1,75	110	18	—	9,0	4	DIN 376	6H
4158777	GT045017	M14 X 1,5	100	15	—	11,0	4	DIN 374	6H
4158768	GT045008	M14 X 2	110	20	—	11,0	4	DIN 376	6H
4158778	GT045018	M16 X 1,5	100	15	—	12,0	4	DIN 374	6H
4158769	GT045009	M16 X 2	110	22	—	12,0	4	DIN 376	6H
4158770	GT045010	M18 X 2,5	125	25	—	14,0	4	DIN 376	6H
4158771	GT045011	M20 X 2,5	140	25	—	16,0	4	DIN 376	6H