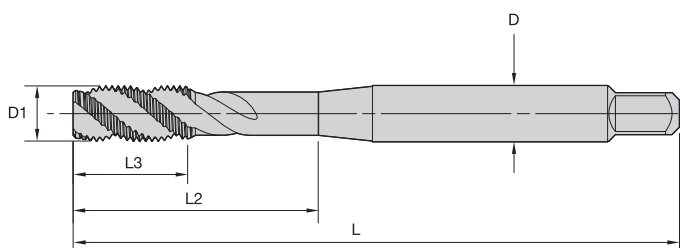
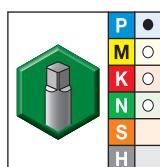
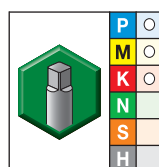


- WU41EG TiN.
- WP49EG oxide.



Shank Tolerance

D mm	tolerance h9
1-3	+0, -0,025
>3-6	+0, -0,030
>6-10	+0, -0,036
>10-18	+0, -0,043
>18-30	+0, -0,052

■ VT-SFT • Form C Semi-Bottoming Chamfer • Machine Screw and Fractional • DIN 371 and 376

 grade WU41EG
TiN

 grade WP49EG
Oxide

- first choice
- alternate choice

				metric dimensions					number of flutes	dimension standard	class of fit
order #	catalogue #	order #	catalogue #	D1 size	L	L3	L2	D			
5472587	VTSFT6005	5387487	VTSFT6005	4 - 40	56	8	18	3,5	2	DIN 371	2B
5472589	VTSFT6007	5387489	VTSFT6007	5 - 40	56	9	20	4,0	2	DIN 371	2B
5472600	VTSFT6008	5387640	VTSFT6008	6 - 32	56	9	20	4,0	2	DIN 371	2B
5472602	VTSFT6010	5387642	VTSFT6010	6 - 40	56	9	20	4,0	2	DIN 371	2B
5472603	VTSFT6011	5387643	VTSFT6011	8 - 32	63	11	21	4,5	3	DIN 371	2B
5472605	VTSFT6013	5387645	VTSFT6013	10 - 24	70	12	25	6,0	3	DIN 371	2B
5472606	VTSFT6014	5387646	VTSFT6014	10 - 32	70	12	25	6,0	3	DIN 371	2B
5472608	VTSFT6016	5387648	VTSFT6016	1/4 - 20	80	15	30	7,0	3	DIN 371	2B
5472609	VTSFT6017	5387649	VTSFT6017	1/4 - 28	80	15	30	7,0	3	DIN 371	2B
5472611	VTSFT6019	5387651	VTSFT6019	5/16 - 18	90	15	35	8,0	3	DIN 371	2B
5472612	VTSFT6020	5387652	VTSFT6020	5/16 - 24	90	15	35	8,0	3	DIN 371	2B
5472614	VTSFT6022	5387654	VTSFT6022	3/8 - 16	100	19	39	10,0	3	DIN 371	2B
5472615	VTSFT6023	5387655	VTSFT6023	3/8 - 24	100	19	39	10,0	3	DIN 371	2B
5472617	VTSFT6025	5387657	VTSFT6025	7/16 - 14	100	18	41	8,0	3	DIN 376	2B
5472618	VTSFT6026	5387658	VTSFT6026	7/16 - 20	100	18	41	8,0	3	DIN 376	2B
5472620	VTSFT6028	5387670	VTSFT6028	1/2 - 13	110	23	40	9,0	3	DIN 376	2B
5472621	VTSFT6029	5387671	VTSFT6029	1/2 - 20	110	23	40	9,0	3	DIN 376	2B
5472623	VTSFT6031	5387673	VTSFT6031	9/16 - 12	110	25	32	11,0	3	DIN 376	2B
5472624	VTSFT6032	5387674	VTSFT6032	9/16 - 18	110	25	32	11,0	3	DIN 376	2B
5472625	VTSFT6033	5387675	VTSFT6033	5/8 - 11	110	24	35	12,0	3	DIN 376	2B

(continued)