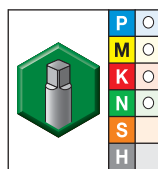
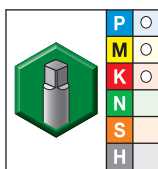
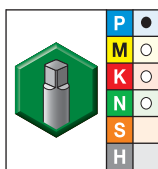
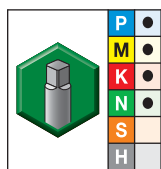


Multipurpose Taps

VariTap™ Spiral-Flute HSS-E Taps • Blind Holes

(VT-SFT • Form C Semi-Bottoming Chamfer • Metric DIN 371, 374, and 376 — continued)



- first choice
○ alternate choice

grade WP42EG TiCN		grade WU41EG TiN		grade WP49EG Oxide		grade WU40EG Bright		metric dimensions					number of flutes	dimension standard	class of fit
order #	catalogue #	order #	catalogue #	order #	catalogue #	order #	catalogue #	D1 size	L	L3	L2	D			
—	—	—	—	5402223	VTSFT6571	5402224	VTSFT6571	M24 X 1,5	140	28	67	18,0	4	DIN 374	6H
—	—	—	—	—	—	5402225	VTSFT6572	M24 X 2	140	28	67	18,0	4	DIN 374	6H
—	5402282	VTSFT6540	5402283	VTSFT6540	5402284	VTSFT6540	M24 X 3	160	36	77	18,0	4	DIN 376	6H	
—	5402285	VTSFT6541	5402286	VTSFT6541	5402287	VTSFT6541	M27 X 3	160	36	82	20,0	4	DIN 376	6H	
—	—	—	—	—	—	5402226	VTSFT6573	M30 X 2	150	28	80	22,0	2	DIN 374	6H
—	5402288	VTSFT6542	5402289	VTSFT6542	5402290	VTSFT6542	M30 X 3,5	180	42	91	22,0	4	DIN 376	6H	
—	—	—	5402291	VTSFT6543	5402292	VTSFT6543	M33 X 3,5	180	42	100	25,0	4	DIN 376	6H	
—	—	—	5402293	VTSFT6544	5402294	VTSFT6544	M36 X 4	200	48	110	28,0	5	DIN 376	6H	