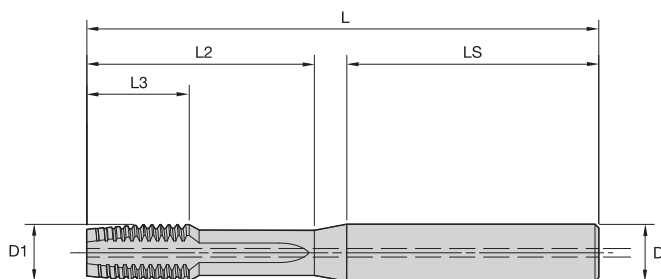


- WK12PG TiCN for cast iron.

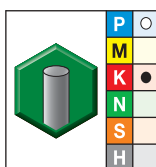


Shank Tolerance

D	tolerance h6
6	+0, -0,008
8-10	+0, -0,009
12-16	+0, -0,011



- GX35 • Form E Bottoming Chamfer • Through Coolant M6 and Larger • Metric • For Cast Iron



- first choice
- alternate choice

grade WK12PG TiCN		metric dimensions						number of flutes	class of fit
order #	catalogue #	D1 size	L	L3	L2	LS	D		
5551152	GX352733	M6 X 1	70	12	24	42	6,0	4	6HX
5551153	GX352734	M8 X 1,25	80	15	32	43	8,0	4	6HX
5551154	GX352735	M10 X 1,5	90	18	40	44	10,0	4	6HX
5551156	GX352738	M12 X 1,5	100	21	48	46	12,0	4	6HX
5551155	GX352737	M12 X 1,75	100	21	48	46	12,0	4	6HX
5551159	GX352740	M14 X 1,5	110	24	56	52	12,0	4	6HX
5551157	GX352739	M14 X 2	110	24	56	52	12,0	4	6HX
5551160	GX352741	M16 X 2	110	24	64	44	14,0	4	6HX