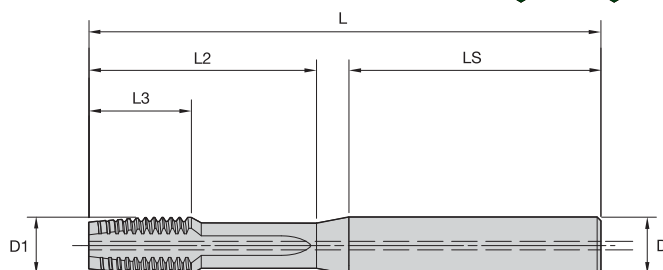


High-Performance Taps

Victory™ Solid Carbide Straight-Flute Taps • Blind Holes

WIDIA
GTD™

- WN14PG TiN + CrC/C
for aluminium.

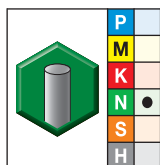


Shank Tolerance

D mm	tolerance h6
6	+0, -0,008
8-10	+0, -0,009
12-16	+0, -0,011

WIDIA
VICTORY

■ GX47 • Form E Bottoming Chamfer • Through Coolant • Metric • For Aluminium



- first choice
- alternate choice

grade WN14PG TiN+CrC/C		metric dimensions						number of flutes	class of fit
order #	catalogue #	D1 size	L	L3	L2	LS	D		
5551161	GX472866	M6 X 1	70	12	24	42	6,0	3	6HX
5551162	GX472867	M8 X 1,25	80	15	32	43	8,0	3	6HX
5551163	GX472868	M10 X 1,5	90	18	40	44	10,0	3	6HX
5551164	GX472872	M12 X 1,5	100	21	48	46	12,0	3	6HX
5551165	GX472870	M12 X 1,75	100	21	48	46	12,0	3	6HX
5551166	GX472874	M14 X 1,5	110	24	56	52	12,0	4	6HX
5551167	GX472873	M14 X 2	110	24	56	52	12,0	4	6HX
5551168	GX472875	M16 X 2	110	24	64	44	14,0	4	6HX