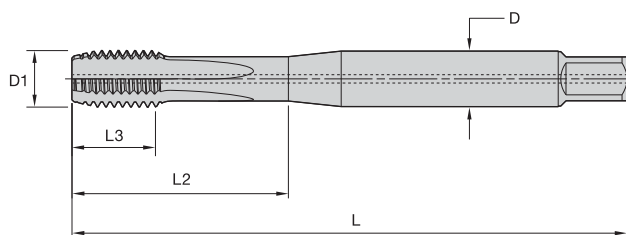


- WK12PG TiCN for cast iron.

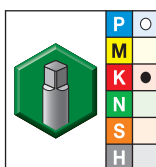


Shank Tolerance

D mm	tolerance h6
6	+0, -0,008
8-10	+0, -0,009
12-16	+0, -0,011



- GX50 • Form C Semi-Bottoming Chamfer • Through Coolant M6 and Larger • Metric • For Cast Iron



● first choice

○ alternate choice

grade WK12PG TiCN		metric dimensions					number of flutes	class of fit
order #	catalogue #	D1 size	L	L3	L2	D		
5520817	GX505004	M4 X 0,7	63	10	21	4,5	3	6HX
5520818	GX505005	M5 X 0,8	70	10	25	6,0	3	6HX
5520819	GX505006	M6 X 1	80	10	30	6,0	4	6HX
5520820	GX505008	M8 X 1,25	90	13	35	8,0	4	6HX
5520822	GX505010	M10 X 1,5	100	15	39	10,0	4	6HX
5520823	GX505012	M12 X 1,75	110	18	44	9,0	4	6HX
5520824	GX505014	M14 X 2	110	20	52	11,0	4	6HX