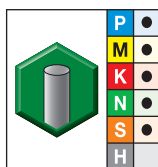


Shank Tolerance

D mm	tolerance h6
6	+0, -0,008
8-10	+0, -0,009
12-18	+0, -0,011
20-30	+0, -0,013


■ GTM11 • Through Coolant • Metric and Metric Fine

 grade WU13PV
 TiAlN

● first choice

○ alternate choice

order #	catalogue #	metric dimensions						cutting edges
		D1 size	D1	Ap1 max	L	LS	D	
4138391	GTM115001	M3X0.5	2,4	6	42	28	4,0	3
4138502	GTM115012	M4X0.5	3,4	8	55	36	6,0	3
4138392	GTM115002	M4X0.7	3,2	9	55	36	6,0	3
4138503	GTM115013	M5X0.5	4,3	10	55	36	6,0	3
4138493	GTM115003	M5X0.8	4,0	11	55	36	6,0	3
4138504	GTM115014	M6X0.75	5,0	12	55	36	6,0	3
4138494	GTM115004	M6X1	4,8	12	55	36	6,0	3
4138505	GTM115015	M8X0.75	5,9	17	63	36	6,0	3
4138506	GTM115016	M8X1	5,9	16	63	36	6,0	3
4138495	GTM115005	M8X1.25	5,9	17	63	36	6,0	3
4138507	GTM115017	M10X1	7,9	20	70	36	8,0	3
4138496	GTM115006	M10X1.5	7,9	20	70	36	8,0	3
4138508	GTM115018	M12X1	9,9	24	80	40	10,0	4
4138509	GTM115019	M12X1.5	9,9	25	80	40	10,0	4
4138497	GTM115007	M12X1.75	9,9	25	80	40	10,0	4
4138510	GTM115020	M14X1.5	9,9	29	80	40	10,0	4
4138498	GTM115008	M14X2	11,6	29	90	45	12,0	4
4138511	GTM115021	M16X1.5	11,9	32	90	45	12,0	4
4138499	GTM115009	M16X2	11,9	33	90	45	12,0	4
4138512	GTM115022	M18X1.5	13,9	37	90	45	14,0	4
4138500	GTM115010	M18X2.5	13,9	39	90	45	14,0	4
4138513	GTM115023	M20X1.5	13,9	41	90	45	14,0	4
4138501	GTM115011	M20X2.5	13,9	41	90	45	14,0	4